



# Marlex<sup>®</sup> HHM 3802

This natural high molecular weight hexene copolymer provides...

- Excellent processability
- Exceptional melt strength
- Excellent stress cracking resistance

This resin meets these specifications:

- FDA Regulation 21CFR 177.1520. Suitable for food packaging
- Listed in PPI's TR-4 as a PE 80 material

Typical applications include:

- PE 80 pressure pipe & fittings described in ISO standards, such as ISO 4427
- PE - Al - PE composite pipe and geomembrane

Nominal Physical Properties*	ASTM	Unit	Value
Density	D1505	g/cm <sup>3</sup>	0.938
Melt Index, Condition 190°C/ 2.16 kg	D1238	g/10min	0.20
Condition 190°C/21.6 kg	D1238	g/10min	15
ESCR, F <sub>50</sub>	D1693	h	>1000
Condition B, F <sub>50</sub> (100% Igepal)			
Tensile Yield Strength, 50 mm/min	D638	MPa	19
Elongation at Break, 50 mm/min	D638	%	>600
Brittleness Temperature	D746	°C	<-75
Flexural Modulus, Tangent	D790	MPa	760

\* The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens prepared in accordance with Procedure C of ASTM D4703, Annex A1.

Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Qatar Chemical Company Ltd does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contact, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as any international laws which may be encountered in the use thereof. Such questions should be investigated by the user.

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