



## 1-Hexadecene

Version 3.14

Revision Date 2023-01-25

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2020/878

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1 Product identifier

##### Product information

Product Name : 1-Hexadecene

##### EC-No.Registration number

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
1-Hexadecene	629-73-2 211-105-8	Qatar Chemical Company LTD (Q-Chem) 01-2119474686-23-0003

#### 1.2

##### Relevant identified uses of the substance or mixture and uses advised against

Relevant Identified Uses Supported :

- Manufacture
- Use as an intermediate
- Formulation
- Use in coatings – industrial
- Use in coatings – professional
- Use in Coatings - Consumer
- Lubricants - Industrial
- Lubricants - Professional
- Lubricants - Consumer
- Use in Oil and Gas field drilling and production operations - Industrial
- Use in Oil and Gas field drilling and production operations – Professional
- Metal working fluids / rolling oils - Industrial
- Metal working fluids / rolling oils – Professional
- Functional Fluids - Industrial
- Functional Fluids - Professional
- Functional Fluids - Consumer
- Use in polymer production – industrial
- Use in mining – industrial

#### 1.3

##### Details of the supplier of the safety data sheet

Company : Qatar Chemical Company LTD (QChem)  
Amwal Tower, Omar Al Mukhtar St,  
Al-Dafna (Zone 61)  
PO Box 24646  
Doha, Qatar

SDS Requests: (+974) 4484-7110  
Technical Information: (+974) 4476-7145

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Responsible Party: Product Safety Group  
 Email: MSDSInquiry@qchem.com.qa

Local : Muntajat B.V. (MBV OR)  
 19th Floor, Tower E, WTC The Hague  
 Prinses Margrietplantsoen 78-A, 2595 BR  
 The Hague, the Netherlands.  
 Tel: +31702055630  
 Email: info.netherlands@muntajatbv.com

**1.4****Emergency telephone:****Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

**Transport:**

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Gifflinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Italy: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic

Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000

Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606

Slovakia: +421 2 5477 4166

Slovenia: Phone number: 112

Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)

Sweden: 112 – ask for Poisons Information

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Responsible Department : Product Safety and Toxicology Group  
 E-mail address : SDS@CPChem.com  
 Website : www.CPChem.com

**SECTION 2: Hazards identification****2.1****Classification of the substance or mixture  
REGULATION (EC) No 1272/2008**

Aspiration hazard, Category 1 H304:  
 May be fatal if swallowed and enters airways.

**2.2****Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H304 May be fatal if swallowed and enters airways.

Precautionary Statements : **Response:**  
 P301 + P310 IF SWALLOWED: Immediately call a  
 POISON CENTER/ doctor.  
 Do NOT induce vomiting.  
**P331**  
**Storage:**  
 P405 Store locked up.  
**Disposal:**  
 P501 Dispose of contents/ container to an  
 approved waste disposal plant.

Hazardous ingredients which must be listed on the label:

- 629-73-2 1-Hexadecene

**Additional Labeling:**

The following percentage of the mixture consists of ingredient(s) with unknown acute toxicity: 1 %  
 The following percentage of the mixture consists of ingredient(s) with unknown hazards to the aquatic environment: 1 %  
 EUH066  
 Repeated exposure may cause skin dryness or cracking.

**2.3****Other hazards**

Results of PBT and vPvB assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**SECTION 3: Composition/information on ingredients****3.1 - 3.2****Substance or Mixture**

Synonyms : NAO 16  
1-Hexadecene  
(C16 H32)

Molecular formula : C16H32

**Hazardous ingredients**

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]	Specific Conc. Limits, M-factors and ATEs
<b>1-Hexadecene</b>	<b>629-73-2</b> <b>211-105-8</b>	Asp. Tox. 1; H304	93	
2-Butyl-1-Dodecene	115146-98-0	Asp. Tox. 1; H304	2	
2-Ethyl-1-Tetradecene	56919-55-2	Asp. Tox. 1; H304	2	
2-Hexyl-1-Decene	13043-55-5	Asp. Tox. 1; H304	2	

For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures****4.1****Description of first-aid measures**

- General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Symptoms of poisoning may appear several hours later. Do not leave the victim unattended.
- If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Do NOT induce vomiting. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.  
Do not ingest. If swallowed then seek immediate medical assistance.

**4.2 Most important symptoms and effects, both acute and delayed**  
**Notes to physician**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Symptoms : No data available.

Risks : No data available.

**4.3 Indication of any immediate medical attention and special treatment needed**

Treatment : No data available.

**SECTION 5: Firefighting measures**Flash point : 132°C (270°F)  
Method: PMCC

Autoignition temperature : 240°C (464°F)

**5.1****Extinguishing media**

Unsuitable extinguishing media : High volume water jet.

**5.2****Special hazards arising from the substance or mixture**

Specific hazards during fire fighting : Standard procedure for chemical fires.

**5.3****Advice for firefighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Fire and explosion protection : Normal measures for preventive fire protection.

Hazardous decomposition products : No data available.

**SECTION 6: Accidental release measures****6.1****Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment. Ensure adequate ventilation.

**6.2****Environmental precautions**

Environmental precautions : Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

**6.3****Methods and materials for containment and cleaning up**

Methods for cleaning up : Soak up with inert absorbent material (e.g. sand, silica gel, acid

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

binder, universal binder, sawdust). Keep in suitable, closed containers for disposal.

**6.4****Reference to other sections**

Reference to other sections : For personal protection see section 8. For disposal considerations see section 13.

A quantitative risk assessment is not required for the environment.

A quantitative risk assessment is not required for human health.

**SECTION 7: Handling and storage****7.1****Precautions for safe handling  
Handling**

Advice on safe handling : Do not breathe vapors or spray mist. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.  
Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Normal measures for preventive fire protection.

**7.2****Conditions for safe storage, including any incompatibilities****Storage**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

**SECTION 8: Exposure controls/personal protection****8.1****Control parameters  
Ingredients with workplace control parameters****SE**

Beståndsdelar	Grundval	Värde	Kontrollparametrar	Anmärkning
1-Hexadecene	SE AFS	NGV	350 mg/m <sup>3</sup>	
	SE AFS	KGV	500 mg/m <sup>3</sup>	V,
2-Butyl-1-Dodecene	SE AFS	NGV	350 mg/m <sup>3</sup>	
	SE AFS	KGV	500 mg/m <sup>3</sup>	V,

V Vägledande kortidsgränsvärde ska användas som ett rekommenderat högsta värde som inte bör överskridas

**NO**

Komponenter	Grunnlag	Verdi	Kontrollparametrer	Nota
1-Hexadecene	FOR-2011-12-06-1358	GV	40 ppm, 275 mg/m <sup>3</sup>	
2-Butyl-1-Dodecene	FOR-2011-12-06-1358	GV	40 ppm, 275 mg/m <sup>3</sup>	

**LT**

Komponentai	Šaltinis	Vertė	Kontrolės parametrai	Pastaba

SDS Number:100000065710

6/43

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

1-Hexadecene	LT OEL	IPRD	350 mg/m3	
	LT OEL	TPRD	500 mg/m3	
2-Butyl-1-Dodecene	LT OEL	IPRD	350 mg/m3	
	LT OEL	TPRD	500 mg/m3	

**EE**

Komponendid, osad	Alused	Väärtus	Kontrolliparameetrid	Märkused
1-Hexadecene	EE OEL	Piirnorm	350 mg/m3	11,
	EE OEL	Lühiajalise kokkupuute piirnorm	500 mg/m3	11,
	EE OEL	Piirnorm	5 mg/m3	
	EE OEL	Piirnorm	5 mg/m3	Aerosool
	EE OEL	Piirnorm	350 mg/m3	Aur
	EE OEL	Lühiajalise kokkupuute piirnorm	500 mg/m3	Aur
2-Butyl-1-Dodecene	EE OEL	Piirnorm	350 mg/m3	11,
	EE OEL	Lühiajalise kokkupuute piirnorm	500 mg/m3	11,
	EE OEL	Piirnorm	5 mg/m3	
	EE OEL	Piirnorm	5 mg/m3	Aerosool
	EE OEL	Piirnorm	350 mg/m3	Aur
	EE OEL	Lühiajalise kokkupuute piirnorm	500 mg/m3	Aur

11 Süsivesinike piirnormid on arvatatud auru faasile. Üle 12 süsinikuaatomiga alifaatsetel süsivesinikel (tridekaanid ja kõrgemad) on 20 °C juures küllastussisaldus < 350 mg/m3. Aerosoolsete süsivesinike piirnorm on 5 mg/m3.

- PNEC : Fresh water  
Value: 0,001 mg/l
- PNEC : Sea water  
Value: 0,001 mg/l
- PNEC : Fresh water sediment  
Value: 426,58 mg/kg
- PNEC : Sea sediment  
Value: 426,58 mg/kg
- PNEC : Soil  
Value: 85,3 mg/kg

**8.2****Exposure controls  
Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

- Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Air-Purifying Respirator for Dusts and Mists / P100. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

known, or other circumstances where air-purifying respirators may not provide adequate protection.

- Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough. If repeated and/or prolonged skin exposure to the substance is likely, then wear suitable gloves tested to EN374 and provide employee skin care programmes.
- Eye protection : Eye wash bottle with pure water. Tightly fitting safety goggles.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate:. Lightweight protective clothing.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

A quantitative risk assessment is not required for the environment.  
A quantitative risk assessment is not required for human health.

**SECTION 9: Physical and chemical properties****9.1****Information on basic physical and chemical properties****Appearance**

- Physical state : liquid  
Color : Clear, colorless

**Safety data**

- Flash point : 132°C (270°F)  
Method: PMCC
- Lower explosion limit : 0,5 %(V)
- Upper explosion limit : 5,8 %(V)
- Oxidizing properties : no
- Autoignition temperature : 240°C (464°F)
- Molecular formula : C16H32
- Molecular weight : 224,48 g/mol
- pH : Not applicable
- Melting point/range : 4°C (39°F)

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Freezing point	4°C (39°F)
Pour point	No data available
Boiling point/boiling range	: 285°C (545°F)
Vapor pressure	: 0,00 MMHG at 25°C (77°F)  < 0,01 kPa at 65°C (149°F)
Relative density	: 0,78 at 15,6 °C (60,1 °F)
Density	: 785 kg/m <sup>3</sup> at 15°C (59°F)  780 kg/m <sup>3</sup> at 20°C (68°F)  760 kg/m <sup>3</sup> at 50°C (122°F)
Water solubility	: Soluble in hydrocarbons; insoluble in water
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: 3,83 cSt at 20°C (68°F)
Relative vapor density	: 7,72 (Air = 1.0)
Evaporation rate	: No data available

**SECTION 10: Stability and reactivity****10.1**

**Reactivity** : Stable at normal ambient temperature and pressure.

**10.2**

**Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**10.3****Possibility of hazardous reactions**

**Hazardous reactions** : Hazardous reactions: Hazardous polymerization does not

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

occur.

Further information: No decomposition if stored and applied as directed.

**10.4****Conditions to avoid** : No data available.**10.5****Materials to avoid** : May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.**10.6****Hazardous decomposition products** : No data available**Other data** : No decomposition if stored and applied as directed.**SECTION 11: Toxicological information****11.1****Information on toxicological effects****Acute oral toxicity**

1-Hexadecene : LD50: 10 g/kg  
 Species: Rat  
 Sex: male and female  
 Method: OECD Test Guideline 401  
 Test substance: yes

**Acute inhalation toxicity**

1-Hexadecene : LC50: > 8.5 mg/Exposure time: 1 h  
 Species: Rat  
 Sex: male  
 Test atmosphere: dust/mist

**Acute dermal toxicity**

1-Hexadecene : LD50: > 2020 mg/kg  
 Species: Rabbit  
 Sex: male and female  
 Information given is based on data obtained from similar substances.

**Skin irritation**

1-Hexadecene : Mild skin irritation  
 Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

**Eye irritation**

1-Hexadecene : No eye irritation

**Sensitization**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

1-Hexadecene : Did not cause sensitization on laboratory animals.

**Repeated dose toxicity**

1-Hexadecene : Species: Rat, Male and female  
Sex: Male and female  
Application Route: oral gavage  
Dose: 100, 500, or 1000 mg/kg/day  
Exposure time: 42- 51 days  
Number of exposures: Daily  
NOEL: 1000 mg/kg bw/day  
Method: OECD Guideline 422  
Information given is based on data obtained from similar substances.

Species: Rat, male  
Sex: male  
Application Route: oral gavage  
Dose: 10, 101, 1010, 3365 mg/kg/day  
Exposure time: 4 weeks  
Number of exposures: 7 days/week  
NOEL: 101 mg/kg bw/day  
Method: OECD Test Guideline 407  
Target Organs: Stomach  
Information given is based on data obtained from similar substances.

Species: Rat, female  
Sex: female  
Application Route: oral gavage  
Dose: 10, 101, 1010, 3365 mg/kg/day  
Exposure time: 4 weeks  
Number of exposures: 7 days/week  
NOEL: 1010 mg/kg bw/day  
Method: OECD Test Guideline 407  
Information given is based on data obtained from similar substances.

Species: Rat, Male and female  
Sex: Male and female  
Application Route: oral gavage  
Dose: 100, 500, 1000 mg/kg/day  
Exposure time: 13 weeks  
Number of exposures: 7 days/week  
NOEL: 1000 mg/kg bw/day  
Information given is based on data obtained from similar substances.

Species: Rat, Male and female  
Sex: Male and female  
Application Route: Inhalation  
Dose: 300, 1000, 3000 ppm  
Exposure time: 13 weeks  
Number of exposures: 6 hrs/day, 5 days/week  
NOEL: 3000 ppm  
Information given is based on data obtained from similar substances.

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**Genotoxicity in vitro**

- 1-Hexadecene : Test Type: Ames test  
Metabolic activation: with and without metabolic activation  
Result: negative
- Test Type: Ames test  
Metabolic activation: with and without metabolic activation  
Result: negative
- Test Type: Mammalian cell gene mutation assay  
Metabolic activation: with and without metabolic activation  
Result: negative
- Test Type: Mammalian cell gene mutation assay  
Metabolic activation: with and without metabolic activation  
Method: OECD Guideline 476  
Result: negative
- Test Type: Chromosome aberration test in vitro  
Result: negative
- Test Type: Chromosome aberration test in vitro  
Result: negative

**Genotoxicity in vivo**

- 1-Hexadecene : Test Type: Micronucleus test  
Species: Mouse  
Dose: 1,000, 10,000, 25,000 ppm  
Result: negative

**Reproductive toxicity**

- 1-Hexadecene : Species: Rat  
Sex: female  
Application Route: oral gavage  
Dose: 100, 500, 1000 mg/kg/day  
Number of exposures: Daily  
Test period: 41 to 55 days  
Method: OECD Guideline 421  
NOAEL Parent: 1000 mg/kg bw/day  
NOAEL F1: 1000 mg/kg bw/day  
Information given is based on data obtained from similar substances.
- Species: Rat  
Sex: male and female  
Application Route: oral gavage  
Dose: 100, 500, 1000 mg/kg/day  
Number of exposures: Daily  
Test period: 42- 51days  
Method: OECD Guideline 422  
NOAEL Parent: 1000 mg/kg bw/day  
NOAEL F1: 1000 mg/kg bw/day  
Information given is based on data obtained from similar substances.

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**1-Hexadecene**  
**Aspiration toxicity** : May be fatal if swallowed and enters airways.  
 Substances known to cause human aspiration toxicity hazards or to be regarded as if they cause human aspiration toxicity hazard.

**CMR effects**

1-Hexadecene : Carcinogenicity: Not classifiable as a human carcinogen.  
 Mutagenicity: Did not show mutagenic effects in animal experiments.  
 Teratogenicity: Did not show teratogenic effects in animal experiments.  
 Reproductive toxicity: No toxicity to reproduction

**11.2****Information on other hazards**

**1-Hexadecene**  
**Further information** : Solvents may degrease the skin.  
 Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**SECTION 12: Ecological information****12.1****Toxicity****Toxicity to fish**

1-Hexadecene : LL50: > 1000 mg/L  
 Exposure time: 96 h  
 Species: Oncorhynchus mykiss (rainbow trout)  
 Method: OECD Test Guideline 203  
 The product has low solubility in the test medium. An aqueous dispersion was tested.

**Toxicity to daphnia and other aquatic invertebrates**

1-Hexadecene : EL50: < 1000 mg/L  
 Exposure time: 48 h  
 Species: Daphnia magna (Water flea)  
 static test Method: OECD Test Guideline 202  
 The product has low solubility in the test medium. An aqueous dispersion was tested.

**Toxicity to algae**

1-Hexadecene : EC50: > 1000 mg/L  
 Exposure time: 72 h  
 Species: Selenastrum capricornutum (algae)  
 static test Method: OECD Test Guideline 201  
 The product has low solubility in the test medium. An aqueous

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

dispersion was tested.

**12.2****Persistence and degradability**

## Biodegradability

1-Hexadecene : According to the results of tests of biodegradability this product is considered as being readily biodegradable.

**12.3****Bioaccumulative potential**

## Bioaccumulation

1-Hexadecene : Due to the distribution coefficient n-octanol/water, accumulation in organisms is possible.

**12.4****Mobility in soil**

## Mobility

1-Hexadecene : No data available

**12.5****Results of PBT and vPvB assessment**

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**12.6****Endocrine disrupting properties**

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**12.7****Other adverse effects**

Additional ecological information : This material is not expected to be harmful to aquatic organisms.

**12.8****Additional Information****Ecotoxicology Assessment**

Short-term (acute) aquatic hazard : No toxicity at the limit of solubility.

Long-term (chronic) aquatic hazard  
1-Hexadecene : This material is not expected to be harmful to aquatic organisms.

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**SECTION 13: Disposal considerations****13.1****Waste treatment methods**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

A quantitative risk assessment is not required for the environment.  
A quantitative risk assessment is not required for human health.

**SECTION 14: Transport information****14.1 - 14.7****Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

<b>Other information</b>	<b>:</b>	<b>OLEFINS (C13 +, all isomers), S.T. 2, Cat.Y</b>
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**Maritime transport in bulk according to IMO instruments**

**SECTION 15: Regulatory information****15.1****Safety, health and environmental regulations/legislation specific for the substance or mixture**  
**National legislation**

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

**Water hazard class (Germany)** : WGK 1 slightly water endangering

**15.2****Chemical Safety Assessment**

**Components** : hexadec-1-ene A Chemical Safety Assessment 211-105-8 has been carried out for this substance.

**Major Accident Hazard Legislation** : 96/82/EC Update: 2003  
Directive 96/82/EC does not apply

**Notification status**

Europe REACH : This product is in full compliance according to REACH regulation 1907/2006/EC.

Switzerland CH INV : On the inventory, or in compliance with the inventory

United States of America (USA) TSCA : On or in compliance with the active portion of the TSCA inventory

Canada DSL : On the inventory, or in compliance with the inventory

Australia AIIC : On the inventory, or in compliance with the inventory

New Zealand NZIoC : On the inventory, or in compliance with the inventory

Japan ENCS : On the inventory, or in compliance with the inventory

Korea KECI : A substance(s) in this product was not registered, notified to be registered, or exempted from registration by QChem according to K-REACH regulations. Importation or manufacture of this product is still

**1-Hexadecene**

Version 3.14

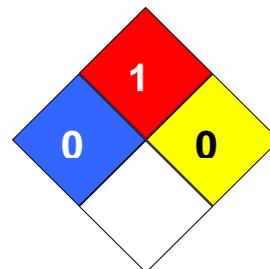
Revision Date 2023-01-25

permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s).

Philippines PICCS : On the inventory, or in compliance with the inventory  
 Taiwan TCSI : On the inventory, or in compliance with the inventory  
 China IECSC : On the inventory, or in compliance with the inventory

**SECTION 16: Other information**

**NFPA Classification** : Health Hazard: 0  
 Fire Hazard: 1  
 Reactivity Hazard: 0

**Further information**

Legacy SDS Number : QCHEM014

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Key or legend to abbreviations and acronyms used in the safety data sheet**

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AIIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate

**Full text of H-Statements referred to under sections 2 and 3.**

H304                      May be fatal if swallowed and enters airways.

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**Annex****1. Short title of Exposure Scenario: Manufacture**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU8, SU9:</b> Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC1, ERC4:</b> Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities

**2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities,**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use as an intermediate**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU8, SU9:</b> Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC6a:</b> Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	:	Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

**2.1 Contributing scenario controlling environmental exposure for:ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Formulation**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU 10:</b> Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	:	<p><b>PROC1:</b> Use in closed process, no likelihood of exposure</p> <p><b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure</p> <p><b>PROC3:</b> Use in closed batch process (synthesis or formulation)</p> <p><b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p><b>PROC5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)</p> <p><b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p><b>PROC8b:</b> Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated</p>

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

facilities

**PROC9:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**PROC14:** Production of preparations or articles by tableting, compression, extrusion, pelletization**PROC15:** Use as laboratory reagentEnvironmental release category : **ERC2:** Formulation of preparationsFurther information :  
Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.**2.1 Contributing scenario controlling environmental exposure for:ERC2: Formulation of preparations****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b, PROC9, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of preparations or articles by tableting, compression, extrusion, pelletization, Use as laboratory reagent****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in coatings – industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) <b>PROC7:</b> Industrial spraying <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing <b>PROC13:</b> Treatment of articles by dipping and pouring <b>PROC14:</b> Production of preparations or articles by tableting, compression, extrusion, pelletization <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC4:</b> Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, spreader, dip, flow, fluidised bed on production lines and film formation) and equipment cleaning, maintenance and associated laboratory activities.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Production of preparations or articles by tableting, compression, extrusion, pelletization, Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in coatings – professional**

Main User Groups	: <b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	: <b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC10:</b> Roller application or brushing <b>PROC11:</b> Non industrial spraying <b>PROC13:</b> Treatment of articles by dipping and pouring

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**PROC15:** Use as laboratory reagent  
**PROC19:** Hand-mixing with intimate contact and only PPE available

Environmental release category : **ERC8a, ERC8d:** Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems

Further information :  
 Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including materials receipt, storage, preparation and transfer from bulk and semi-bulk, application by spray, roller, brush, spreader by hand or similar methods, and film formation), and equipment cleaning, maintenance and associated laboratory activities.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b, PROC10, PROC11, PROC13, PROC15, PROC19: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Use as laboratory reagent, Hand-mixing with intimate contact and only PPE available**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in Coatings - Consumer**

Main User Groups	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Sector of use	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Product category	:	<b>PC1:</b> Adhesives, sealants <b>PC4:</b> Anti-Freeze and de-icing products <b>PC8:</b> Biocidal products (e.g. Disinfectants, pest control) <b>PC9a:</b> Coatings and paints, thinners, paint removers <b>PC9b:</b> Fillers, putties, plasters, modelling clay <b>PC9c:</b> Finger paints <b>PC15:</b> Non-metal-surface treatment products <b>PC18:</b> Ink and toners <b>PC23:</b> Leather tanning, dye, finishing, impregnation and care products <b>PC24:</b> Lubricants, greases, release products <b>PC31:</b> Polishes and wax blends <b>PC34:</b> Textile dyes, finishing and impregnating products; including bleaches and other processing aids
Environmental release category	:	<b>ERC8a, ERC8d:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems
Further information	:	Covers the use in coatings (paints, inks, adhesives, etc) including exposures during use (including product transfer and preparation, application by brush, spray by hand or similar methods) and equipment cleaning.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**2.2 Contributing scenario controlling consumer exposure for: PC1, PC4, PC8, PC9a, PC9b, PC9c, PC15, PC18, PC23, PC24, PC31, PC34: Adhesives, sealants, Anti-Freeze and de-icing products, Biocidal products (e.g. Disinfectants, pest control), Coatings and paints, thinners, paint removers, Fillers, putties, plasters, modelling clay, Finger paints, Non-metal-surface treatment products, Ink and toners, Leather tanning, dye, finishing, impregnation and care products, Lubricants, greases, release products, Polishes and wax blends, Textile dyes, finishing and impregnating products; including bleaches and other processing aids**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Lubricants - Industrial**

Main User Groups	: <b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: <b>SU3:</b> Industrial Manufacturing (all)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC7:</b> Industrial spraying <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing <b>PROC13:</b> Treatment of articles by dipping and pouring <b>PROC17:</b> Lubrication at high energy conditions and in partly open process <b>PROC18:</b> Greasing at high energy conditions

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Environmental release category : **ERC4, ERC7:** Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems

Further information :  
Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of machinery/engines and similar articles, reworking on reject articles, equipment maintenance and disposal of wastes.

**2.1 Contributing scenario controlling environmental exposure for:ERC4, ERC7: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17, PROC18: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Lubricants - Professional**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Main User Groups	: <b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	: <b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing <b>PROC11:</b> Non industrial spraying <b>PROC13:</b> Treatment of articles by dipping and pouring <b>PROC17:</b> Lubrication at high energy conditions and in partly open process <b>PROC18:</b> Greasing at high energy conditions <b>PROC20:</b> Heat and pressure transfer fluids in dispersive, professional use but closed systems
Environmental release category	: <b>ERC8a, ERC8d, ERC9a, ERC9b:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	: Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of engines and similar articles, reworking on reject articles, equipment maintenance and disposal of waste oil.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3,**

SDS Number:100000065710

29/43

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**PROC4, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC17, PROC18, PROC20:** Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions, Heat and pressure transfer fluids in dispersive, professional use but closed systems

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Lubricants - Consumer**

Main User Groups	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Sector of use	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Product category	:	<b>PC1:</b> Adhesives, sealants <b>PC24:</b> Lubricants, greases, release products <b>PC31:</b> Polishes and wax blends
Environmental release category	:	<b>ERC8a, ERC8d, ERC9a, ERC9b:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers the consumer use of formulated lubricants in closed and open systems including transfer operations, application, operation of engines and similar articles, equipment maintenance and disposal of waste oil.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling consumer exposure for: PC1, PC24, PC31: Adhesives, sealants, Lubricants, greases, release products, Polishes and wax blends**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Use in Oil and Gas field drilling and production operations - Industrial**

Main User Groups	: <b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: <b>SU3:</b> Industrial Manufacturing (all)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Environmental release category : **ERC4:** Industrial use of processing aids in processes and products, not becoming part of articles

Further information :  
Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Use in Oil and Gas field drilling and production operations – Professional**

Main User Groups : **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities
Environmental release category	:	<b>ERC8d:</b> Wide dispersive outdoor use of processing aids in open systems
Further information	:	Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.

**2.1 Contributing scenario controlling environmental exposure for:ERC8d: Wide dispersive outdoor use of processing aids in open systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Metal working fluids / rolling oils - Industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) <b>PROC7:</b> Industrial spraying <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing <b>PROC13:</b> Treatment of articles by dipping and pouring <b>PROC17:</b> Lubrication at high energy conditions and in partly open process
Environmental release category	:	<b>ERC4:</b> Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Covers the use in formulated MWFs/rolling oils including transfer operations, rolling and annealing activities, cutting/machining activities, automated and manual application of corrosion protections (including brushing, dipping and spraying), equipment maintenance, draining and disposal of waste oils.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b, PROC9, PROC10, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Metal working fluids / rolling oils – Professional**

Main User Groups : **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Sector of use : **SU 22:** Professional uses: Public domain (administration, education, entertainment, services, craftsmen)

Process category : **PROC1:** Use in closed process, no likelihood of exposure  
**PROC2:** Use in closed, continuous process with occasional controlled exposure  
**PROC3:** Use in closed batch process (synthesis or formulation)  
**PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities  
**PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities  
**PROC9:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing)  
**PROC10:** Roller application or brushing  
**PROC11:** Non industrial spraying

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**PROC13:** Treatment of articles by dipping and pouring  
**PROC17:** Lubrication at high energy conditions and in partly open process

Environmental release category : **ERC8a, ERC8d, ERC9a, ERC9b:** Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Further information :  
 Covers the use in formulated MWFs including transfer operations, open and contained cutting/machining activities, automated and manual application of corrosion protections, draining and working on contaminated/ reject articles, and disposal of waste oils.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b:** Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC9, PROC10, PROC11, PROC13, PROC17:** Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Functional Fluids - Industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental release category	:	<b>ERC7:</b> Industrial use of substances in closed systems
Further information	:	Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in industrial equipment including maintenance and related material transfers.

**2.1 Contributing scenario controlling environmental exposure for:ERC7: Industrial use of substances in closed systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,:** Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Functional Fluids - Professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC20:</b> Heat and pressure transfer fluids in dispersive, professional use but closed systems
Environmental release category	:	<b>ERC9a, ERC9b:</b> Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in professional equipment including maintenance and related material transfers.

**2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems****Technical conditions and measures / Organizational measures**

SDS Number:100000065710

38/43

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a,, PROC20: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Heat and pressure transfer fluids in dispersive, professional use but closed systems**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Functional Fluids - Consumer**

Main User Groups	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Sector of use	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Product category	:	<b>PC16:</b> Heat transfer fluids <b>PC17:</b> Hydraulic fluids
Environmental release category	:	<b>ERC9a, ERC9b:</b> Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Use of sealed items containing functional fluids e.g. transfer oils, hydraulic fluids, refrigerants.

**2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling consumer exposure for: PC16, PC17: Heat transfer fluids, Hydraulic fluids****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in polymer production – industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU 10:</b> Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	:	<p><b>PROC1:</b> Use in closed process, no likelihood of exposure</p> <p><b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure</p> <p><b>PROC3:</b> Use in closed batch process (synthesis or formulation)</p> <p><b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p><b>PROC5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)</p> <p><b>PROC6:</b> Calendering operations</p> <p><b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p><b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities</p> <p><b>PROC14:</b> Production of preparations or articles by tableting, compression, extrusion, pelletization</p> <p><b>PROC15:</b> Use as laboratory reagent</p>

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Environmental release category : **ERC4, ERC6c:** Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics

Further information :  
Manufacture of polymers from monomers in continuous and batch processes, include sparging, discharging, and reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).

**2.1 Contributing scenario controlling environmental exposure for:ERC4, ERC6c:  
Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC6, PROC8a, PROC8b, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Calendering operations, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Production of preparations or articles by tableting, compression, extrusion, pelletization, Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Use in mining – industrial**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental release category	:	<b>ERC4:</b> Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Covers the use of the substance in extraction processes at mining operations, including material transfers, winning and separation activities, and substance recovery and disposal.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b, PROC9: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**

**1-Hexadecene**

Version 3.14

Revision Date 2023-01-25

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable