

**C20-24**

Version 2.18

Revision Date 2023-01-25

According to Regulation (EC) No. 1907/2006, Regulation (EC) No. 2020/878

**SECTION 1: Identification of the substance/mixture and of the company/undertaking****1.1 Product identifier****Product information**

Product Name : C20-24

**EC-No.Registration number**

Chemical name	CAS-No. EC-No. Index No.	Legal Entity Registration number
Alkenes, C20-24 $\alpha$ -	93924-10-8 300-202-1	Qatar Chemical Company LTD (Q-Chem) 01-2119485290-39-0003

**1.2****Relevant identified uses of the substance or mixture and uses advised against**

Relevant Identified Uses Supported :

- Manufacture
- Use as an intermediate
- Formulation
- Use in Oil and Gas field drilling and production operations - Industrial
- Use in Oil and Gas field drilling and production operations – Professional
- Lubricants - Industrial
- Lubricants - Professional
- Lubricants - Consumer
- Metal working fluids / rolling oils - Industrial
- Metal working fluids / rolling oils – Professional
- Use as a fuel - industrial
- Use as a fuel – professional
- Use as a fuel – consumer
- Functional Fluids - Industrial
- Functional Fluids - Professional
- Functional Fluids - Consumer
- Use in polymer production – industrial
- Other consumer uses

**1.3****Details of the supplier of the safety data sheet**

**Company** : Qatar Chemical Company LTD (QChem)  
Amwal Tower, Omar Al Mukhtar St,  
Al-Dafna (Zone 61)  
PO Box 24646  
Doha, Qatar

SDS Requests: (+974) 4484-7110  
Technical Information: (+974) 4476-7145

**C20-24**

Version 2.18

Revision Date 2023-01-25

Responsible Party: Product Safety Group  
 Email: MSDSInquiry@qchem.com.qa

Local : Muntajat B.V. (MBV OR)  
 19th Floor, Tower E, WTC The Hague  
 Prinses Margrietplantsoen 78-A, 2595 BR  
 The Hague, the Netherlands.  
 Tel: +31702055630  
 Email: info.netherlands@muntajatbv.com

**1.4****Emergency telephone:****Health:**

866.442.9628 (North America)

1.832.813.4984 (International)

**Transport:**

CHEMTREC 800.424.9300 or 703.527.3887(int'l)

Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090

Mexico CHEMTREC 01-800-681-9531 (24 hours)

South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600

Argentina: +(54)-1159839431

EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)

Belgium: 070 245 245 (24 hours/day, 7 days/week)

Bulgaria: +359 2 9154 233

Croatia: +3851 2348 342 (24 hours/day, 7 days/week)

Cyprus: 1401

Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402

Denmark: Danish Poison Center (Gifflinjen): +45 8212 1212

Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Finland: 0800 147 111 09 471 977 (24 hours/day)

France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)

Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Greece: (0030) 2107793777 (24 hours/day, 7 days/week)

Hungary: +36-80-201-199 (24 hours/day, 7 days/week)

Iceland: 543 2222 (24 hours/day, 7 days/week)

Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Italy: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic

Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371 67042473. (24 hours.)

Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Lithuania: +370 (85) 2362052

Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)

Malta: +356 2395 2000

The Netherlands: NVIC: +31 (0)88 755 8000

Norway: 22 59 13 00 (24 hours/day, 7 days/week)

Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)

Portugal: CIAV phone number: +351 800 250 250

Romania: +40213183606

Slovakia: +421 2 5477 4166

Slovenia: Phone number: 112

Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)

Sweden: 112 – ask for Poisons Information

**C20-24**

Version 2.18

Revision Date 2023-01-25

Responsible Department : Product Safety and Toxicology Group  
 E-mail address : SDS@CPChem.com  
 Website : www.CPChem.com

**SECTION 2: Hazards identification****2.1****Classification of the substance or mixture  
REGULATION (EC) No 1272/2008**

Aspiration hazard, Category 1 H304:  
 May be fatal if swallowed and enters airways.

**2.2****Labeling (REGULATION (EC) No 1272/2008)**

Hazard pictograms :



Signal Word : Danger

Hazard Statements : H304 May be fatal if swallowed and enters airways.

Precautionary Statements : **Response:**  
 P301 + P310 IF SWALLOWED: Immediately call a  
 POISON CENTER or doctor/ physician.  
 Do NOT induce vomiting.  
**P331**  
**Storage:**  
 P405 Store locked up.  
**Disposal:**  
 P501 Dispose of contents/ container to an  
 approved waste disposal plant.

**Additional Labeling:**

EUH210 Safety data sheet available on request.

**2.3****Other hazards**

Results of PBT and vPvB assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**SECTION 3: Composition/information on ingredients****3.1 - 3.2****Substance or Mixture**

Synonyms : NAO 20-24  
 C20-24 Alpha Olefin Fraction

**C20-24**

Version 2.18

Revision Date 2023-01-25

Molecular formula : UVCB

**Hazardous ingredients**

Chemical name	CAS-No. EC-No. Index No.	Classification (REGULATION (EC) No 1272/2008)	Concentration [wt%]	Specific Conc. Limits, M-factors and ATEs
Alkenes, C20-24 $\alpha$ -	93924-10-8 300-202-1	Asp. Tox. 1; H304	100	

For the full text of the H-Statements mentioned in this Section, see Section 16.

**SECTION 4: First aid measures****4.1****Description of first-aid measures**

- General advice : No hazards which require special first aid measures.
- If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of skin contact : If skin irritation persists, call a physician. If on skin, rinse well with water. If on clothes, remove clothes.
- In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Do not ingest. If swallowed then seek immediate medical assistance.

**4.2 Most important symptoms and effects, both acute and delayed****Notes to physician**

Symptoms : No data available.

Risks : No data available.

**4.3 Indication of any immediate medical attention and special treatment needed**

Treatment : No data available.

**SECTION 5: Firefighting measures**Flash point : 183°C (361°F)  
Method: PMCC

Autoignition temperature : 239°C (462°F)

**5.1****Extinguishing media**

Unsuitable extinguishing media : High volume water jet.

**C20-24**

Version 2.18

Revision Date 2023-01-25

**5.2****Special hazards arising from the substance or mixture**

Specific hazards during fire fighting : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

**5.3****Advice for firefighters**

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.

Fire and explosion protection : Provide appropriate exhaust ventilation at places where dust is formed.

**SECTION 6: Accidental release measures****6.1****Personal precautions, protective equipment and emergency procedures**

Personal precautions : Use personal protective equipment. Avoid dust formation. Avoid breathing dust.

**6.2****Environmental precautions**

Environmental precautions : Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

**6.3****Methods and materials for containment and cleaning up**

Methods for cleaning up : Keep in suitable, closed containers for disposal.

**6.4****Reference to other sections**

Reference to other sections : For personal protection see section 8. For disposal considerations see section 13.

A quantitative risk assessment is not required for the environment.

A quantitative risk assessment is not required for human health.

**SECTION 7: Handling and storage****7.1****Precautions for safe handling  
Handling**

Advice on safe handling : Avoid contact with skin and eyes. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion : Provide appropriate exhaust ventilation at places where dust is formed.

**7.2**

**C20-24**

Version 2.18

Revision Date 2023-01-25

**Conditions for safe storage, including any incompatibilities****Storage**

Requirements for storage areas and containers : Keep container tightly closed in a dry and well-ventilated place. Electrical installations / working materials must comply with the technological safety standards.

**SECTION 8: Exposure controls/personal protection****8.1****Control parameters**

PNEC : Fresh water  
Value: 0,001 mg/l

PNEC : Marine water  
Value: 0,001 mg/l

**8.2****Exposure controls****Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

**Personal protective equipment**

Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Air-Purifying Respirator for Organic Vapors, Dusts and Mists. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

**C20-24**

Version 2.18

Revision Date 2023-01-25

- Eye protection : Eye wash bottle with pure water. Safety glasses.
- Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Protective suit. Safety shoes.
- Hygiene measures : When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.
- A quantitative risk assessment is not required for the environment.  
A quantitative risk assessment is not required for human health.

**SECTION 9: Physical and chemical properties****9.1****Information on basic physical and chemical properties****Appearance**

- Form : Wax., solid  
Physical state : solid  
Color : White

**Safety data**

- Flash point : 183°C (361°F)  
Method: PMCC
- Lower explosion limit : No data available
- Upper explosion limit : No data available
- Oxidizing properties : no
- Autoignition temperature : 239°C (462°F)
- Molecular formula : UVCB
- Molecular weight : Varies
- pH : Not applicable
- Melting point/range : 35°C (95°F)
- Pour point : No data available
- Boiling point/boiling range : 342-390°C (648-734°F)
- Vapor pressure : < 0,01 kPa  
at 65°C (149°F)
- Relative density : 0,8  
at 15,6 °C (60,1 °F)
- Density : 815 kg/m<sup>3</sup>  
at 15°C (59°F)

**C20-24**

Version 2.18

Revision Date 2023-01-25

	792 kg/m <sup>3</sup> at 50°C (122°F)
Water solubility	: Soluble in hydrocarbon solvents; insoluble in water.
Partition coefficient: n-octanol/water	: No data available
Viscosity, kinematic	: 6,356 cSt at 40°C (104°F)
Relative vapor density	: Not applicable
Evaporation rate	: Not applicable

**SECTION 10: Stability and reactivity****10.1**

**Reactivity** : Stable at normal ambient temperature and pressure.

**10.2**

**Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

**10.3****Possibility of hazardous reactions**

**Hazardous reactions** : Further information: No decomposition if stored and applied as directed.

**10.4**

**Conditions to avoid** : No data available.

**10.5**

**Materials to avoid** : No data available.

**10.6**

**Other data** : No decomposition if stored and applied as directed.

**SECTION 11: Toxicological information****11.1****Information on toxicological effects****C20-24**

**Acute oral toxicity** : LD50 Oral: > 5.000 mg/kg  
Species: Rat  
Sex: male and female  
Method: OECD Test Guideline 423  
Test substance: yes

**C20-24**

Version 2.18

Revision Date 2023-01-25

**C20-24**  
**Acute inhalation toxicity** : LC50: 110.1 mg/L Exposure time: 4 h  
 Species: Rat  
 Sex: male  
 Test atmosphere: vapor  
 Method: OECD Test Guideline 403  
 Information given is based on data obtained from similar substances.

**C20-24**  
**Acute dermal toxicity** : LD50 Dermal: > 2.000 mg/kg  
 Species: Rat  
 Sex: male and female  
 Method: OECD Test Guideline 402  
 Information given is based on data obtained from similar substances.

**C20-24**  
**Skin irritation** : No skin irritation.

**C20-24**  
**Eye irritation** : No eye irritation. Information given is based on data obtained from similar substances.

**C20-24**  
**Sensitization** : Did not cause sensitization on laboratory animals.

**Repeated dose toxicity**

Alkenes, C20-24  $\alpha$ - : Species: Rat, Male and female  
 Sex: Male and female  
 Application Route: oral gavage  
 Dose: 100, 500, 1000 mg/kg/d  
 Exposure time: 42-51 days  
 Number of exposures: Daily  
 NOEL: 1000 mg/kg bw/day  
 Method: OECD Guideline 422

Species: Rat, Male and female  
 Sex: Male and female  
 Application Route: oral gavage  
 Dose: 100, 500, 1000 mg/kg/d  
 Exposure time: 13 weeks  
 Number of exposures: 7 d/wk  
 NOEL: 1000 mg/kg bw/day  
 Method: OCED Guideline 408

Species: Rat, Male and female  
 Sex: Male and female  
 Application Route: Inhalation  
 Dose: 300, 1000, 3000 ppm  
 Exposure time: 13 weeks  
 Number of exposures: 5 d/wk, 6 hrs/d  
 NOEL: 3000 ppm  
 Method: OECD Guideline 413

**C20-24**

Version 2.18

Revision Date 2023-01-25

**Genotoxicity in vitro**

- Alkenes, C20-24  $\alpha$ - : Test Type: Ames test  
Metabolic activation: with and without metabolic activation  
Result: negative
- Test Type: Ames test  
Metabolic activation: with and without metabolic activation  
Result: negative
- Test Type: Mammalian cell gene mutation assay  
Metabolic activation: with and without metabolic activation  
Method: OECD Guideline 476  
Result: negative
- Test Type: Chromosome aberration test in vitro  
Result: negative

**Genotoxicity in vivo**

- Alkenes, C20-24  $\alpha$ - : Test Type: Mouse micronucleus assay  
Species: Mouse  
Exposure time: 500, 1,000, 2,000 mg/kg  
Method: Mutagenicity (micronucleus test)  
Result: negative
- Test Type: Mouse micronucleus assay  
Species: Mouse  
Exposure time: 1,000, 10,000, 25,000 ppm  
Method: Mutagenicity (micronucleus test)  
Result: negative

**Reproductive toxicity**

- Alkenes, C20-24  $\alpha$ - : Species: Rat  
Sex: male and female  
Application Route: oral gavage  
Dose: 100, 500, 1000 mg/kg/day  
Number of exposures: Daily  
Test period: 41-55 days  
Method: OECD Guideline 422  
NOAEL Parent: 1000 mg/kg bw/day  
NOAEL F1: 1000 mg/kg bw/day
- Species: Rat  
Sex: male and female  
Application Route: oral gavage  
Dose: 100, 500, 1000 mg/kg/d  
Number of exposures: Daily  
Test period: 42-51days  
Method: OECD Guideline 421  
NOAEL Parent: 1000 mg/kg bw/day  
NOAEL F1: 1000 mg/kg bw/day

**C20-24**

- Aspiration toxicity** : May be fatal if swallowed and enters airways.

**CMR effects**

**C20-24**

Version 2.18

Revision Date 2023-01-25

Alkenes, C20-24  $\alpha$ - : Carcinogenicity: Not available  
 Mutagenicity: Did not show mutagenic effects in animal experiments.  
 Teratogenicity: Did not show teratogenic effects in animal experiments.  
 Reproductive toxicity: No toxicity to reproduction

**11.2****Information on other hazards****C20-24****Further information**

Endocrine disrupting properties : No data available.  
 : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**SECTION 12: Ecological information****12.1****Toxicity****Ecotoxicity effects**

**Toxicity to fish** : LL50: > 1,000 mg/l  
 Exposure time: 96 h  
 Species: Oncorhynchus mykiss (rainbow trout)  
 semi-static test Method: OECD Test Guideline 203  
 The product has low solubility in the test medium. An aqueous dispersion was tested.

**Toxicity to daphnia and other aquatic invertebrates** : EL50: 1,000 mg/l  
 Exposure time: 48 h  
 Species: Daphnia magna (Water flea)  
 static test Method: OECD Test Guideline 202

**Toxicity to algae** : EL50: > 1,000 mg/l  
 Exposure time: 72 h  
 Species: Selenastrum capricornutum (algae)  
 static test Method: OECD Test Guideline 201  
 The product has low solubility in the test medium. An aqueous dispersion was tested.

**12.2****Persistence and degradability**

Biodegradability : This material is expected to be readily biodegradable.  
 Information given is based on data obtained from similar substances.

**12.3****Bioaccumulative potential**

Elimination information (persistence and degradability)

**C20-24**

Version 2.18

Revision Date 2023-01-25

Bioaccumulation : This material is not expected to bioaccumulate.

**12.4****Mobility in soil**

Mobility : No data available

**12.5****Results of PBT and vPvB assessment**

Results of PBT assessment : This substance/mixture contains no components considered to be either persistent, bioaccumulative and toxic (PBT), or very persistent and very bioaccumulative (vPvB) at levels of 0.1% or higher.

**12.6****Endocrine disrupting properties**

Endocrine disrupting properties : The substance/mixture does not contain components considered to have endocrine disrupting properties according to REACH Article 57(f) or Commission Delegated regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at levels of 0.1% or higher.

**12.7****Other adverse effects**

Additional ecological information : No data available

**12.8****Additional Information****Ecotoxicology Assessment**

Short-term (acute) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

**SECTION 13: Disposal considerations****13.1****Waste treatment methods**

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product : Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging : Empty remaining contents. Dispose of as unused product. Do not re-use empty containers.

**C20-24**

Version 2.18

Revision Date 2023-01-25

A quantitative risk assessment is not required for the environment.  
A quantitative risk assessment is not required for human health.

**SECTION 14: Transport information****14.1 - 14.7****Transport information**

**The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).**

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

**US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION, C20-24) , 9, III

**IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION, C20-24) , 9, III (183°C)

**IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, 9: NOT PERMITTED FOR TRANSPORT

**ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION, C20-24) , 9, III , (D)

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))**

**C20-24**

Version 2.18

Revision Date 2023-01-25

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION, C20-24) , 9, III

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION, C20-24) , 9, III

<b>Other information</b>	<b>: OLEFINS (C13 +, all isomers), S.T. 2, Cat.Y</b>
--------------------------	--

**Maritime transport in bulk according to IMO instruments**

**SECTION 15: Regulatory information**

**15.1**

**Safety, health and environmental regulations/legislation specific for the substance or mixture**  
**National legislation**

Commission Regulation (EU) 2015/830 of 28 May 2015 amending Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

**Water hazard class (Germany)** : WGK 1 slightly water endangering

**15.2**

**Chemical Safety Assessment**

**Components** : Alkenes, C20-24  $\alpha$ - A Chemical Safety Assessment 300-202-1 has been carried out for this substance.

**Major Accident Hazard Legislation** : ZEU\_SEVES3 Update: Not applicable

**Notification status**

Europe REACH : This product is in full compliance according to REACH regulation 1907/2006/EC.

United States of America (USA) : On or in compliance with the active portion of the TSCA inventory

Canada DSL : On the inventory, or in compliance with the inventory

**C20-24**

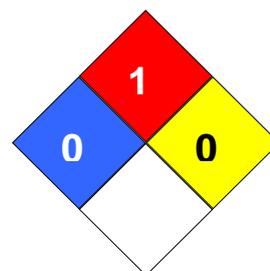
Version 2.18

Revision Date 2023-01-25

Other AICS New Zealand NZIoC	:	On the inventory, or in compliance with the inventory This substance may be used as a component in a product covered by a group standard but it is not approved for use as a chemical in its own right
Japan ENCS Korea KECI	:	On the inventory, or in compliance with the inventory A substance(s) in this product was not registered, notified to be registered, or exempted from registration by QChem according to K-REACH regulations. Importation or manufacture of this product is still permitted provided the Korean Importer of Record has themselves notified the substance or the exported amount does not exceed the minimum threshold quantity of the non-registered substance(s).
Philippines PICCS China IECSC Taiwan TCSI	:	On the inventory, or in compliance with the inventory On the inventory, or in compliance with the inventory On the inventory, or in compliance with the inventory

**SECTION 16: Other information**

**NFPA Classification** : Health Hazard: 0  
Fire Hazard: 1  
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : QCHEM016

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

**Key or legend to abbreviations and acronyms used in the safety data sheet**

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AiIC	Australian Inventory of Industrial Chemicals	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals

**C20-24**

Version 2.18

Revision Date 2023-01-25

EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate

**Full text of H-Statements referred to under sections 2 and 3.**

H304

May be fatal if swallowed and enters airways.

**C20-24**

Version 2.18

Revision Date 2023-01-25

**Annex****1. Short title of Exposure Scenario: Manufacture**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU8, SU9:</b> Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC1, ERC4:</b> Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Manufacture of the substance or use as a process chemical or extraction agent. Includes recycling/ recovery, material transfers, storage, maintenance and loading (including marine vessel/barge, road/rail car and bulk container), sampling and associated laboratory activities

**2.1 Contributing scenario controlling environmental exposure for:ERC1, ERC4: Manufacture of substances, Industrial use of processing aids in processes and products, not becoming part of articles****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities,**

**C20-24**

Version 2.18

Revision Date 2023-01-25

**Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use as an intermediate**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU8, SU9:</b> Industrial Manufacturing (all), Manufacture of bulk, large scale chemicals (including petroleum products), Manufacture of fine chemicals
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC15:</b> Use as laboratory reagent
Environmental release category	:	<b>ERC6a:</b> Industrial use resulting in manufacture of another substance (use of intermediates)
Further information	:	Use of substance as an intermediate (not related to Strictly Controlled Conditions). Includes recycling/ recovery, material transfers, storage, sampling, associated laboratory activities, maintenance and loading (including marine vessel/barge, road/rail car and bulk container).

**2.1 Contributing scenario controlling environmental exposure for:ERC6a: Industrial use resulting in manufacture of another substance (use of intermediates)**

**C20-24**

Version 2.18

Revision Date 2023-01-25

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Formulation**

Main User Groups	: <b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: <b>SU3, SU 10:</b> Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated

**C20-24**

Version 2.18

Revision Date 2023-01-25

facilities

**PROC9:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing)**PROC14:** Production of preparations or articles by tableting, compression, extrusion, pelletization**PROC15:** Use as laboratory reagentEnvironmental release category : **ERC2:** Formulation of preparationsFurther information :  
Formulation, packing and re-packing of the substance and its mixtures in batch or continuous operations, including storage, materials transfers, mixing, tableting, compression, pelletisation, extrusion, large and small scale packing, sampling, maintenance and associated laboratory activities.**2.1 Contributing scenario controlling environmental exposure for:ERC2: Formulation of preparations****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC8a, PROC8b,, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Production of preparations or articles by tableting, compression, extrusion, pelletization, Use as laboratory reagent****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set**

**C20-24**

Version 2.18

Revision Date 2023-01-25

**by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in Oil and Gas field drilling and production operations - Industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities
Environmental release category	:	<b>ERC4:</b> Industrial use of processing aids in processes and products, not becoming part of articles
Further information	:	Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.

**2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities**

**C20-24**

Version 2.18

Revision Date 2023-01-25

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in Oil and Gas field drilling and production operations – Professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities
Environmental release category	:	<b>ERC8d:</b> Wide dispersive outdoor use of processing aids in open systems
Further information	:	Oil field well drilling and production operations (including drilling muds and well cleaning) including material transfers, on-site formulation, well head operations, shaker room activities and related maintenance.

**2.1 Contributing scenario controlling environmental exposure for:ERC8d: Wide dispersive outdoor use of processing aids in open systems**

**C20-24**

Version 2.18

Revision Date 2023-01-25

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Lubricants - Industrial**

Main User Groups	: <b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	: <b>SU3:</b> Industrial Manufacturing (all)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC7:</b> Industrial spraying <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing <b>PROC13:</b> Treatment of articles by dipping and pouring <b>PROC17:</b> Lubrication at high energy conditions and in partly open process <b>PROC18:</b> Greasing at high energy conditions

**C20-24**

Version 2.18

Revision Date 2023-01-25

Environmental release category : **ERC4, ERC7:** Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems

Further information :  
Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of machinery/engines and similar articles, reworking on reject articles, equipment maintenance and disposal of wastes.

**2.1 Contributing scenario controlling environmental exposure for:ERC4, ERC7: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC7, PROC8a, PROC8b,, PROC10, PROC13, PROC17, PROC18: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**C20-24**

Version 2.18

Revision Date 2023-01-25

**1. Short title of Exposure Scenario: Lubricants - Professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing <b>PROC11:</b> Non industrial spraying <b>PROC13:</b> Treatment of articles by dipping and pouring <b>PROC17:</b> Lubrication at high energy conditions and in partly open process <b>PROC18:</b> Greasing at high energy conditions <b>PROC20:</b> Heat and pressure transfer fluids in dispersive, professional use but closed systems
Environmental release category	:	<b>ERC8a, ERC8d, ERC9a, ERC9b:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers the use of formulated lubricants in closed and open systems including transfer operations, operation of engines and similar articles, reworking on reject articles, equipment maintenance and disposal of waste oil.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**C20-24**

Version 2.18

Revision Date 2023-01-25

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,, PROC10, PROC11, PROC13, PROC17, PROC18, PROC20:** Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process, Greasing at high energy conditions, Heat and pressure transfer fluids in dispersive, professional use but closed systems

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Lubricants - Consumer**

Main User Groups	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Sector of use	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Product category	:	<b>PC1:</b> Adhesives, sealants <b>PC24:</b> Lubricants, greases, release products <b>PC31:</b> Polishes and wax blends
Environmental release category	:	<b>ERC8a, ERC8d, ERC9a, ERC9b:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers the consumer use of formulated lubricants in closed and open systems including transfer operations, application, operation of engines and similar articles, equipment maintenance and disposal of waste oil.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide**

**C20-24**

Version 2.18

Revision Date 2023-01-25

**dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling consumer exposure for: PC1, PC24, PC31: Adhesives, sealants, Lubricants, greases, release products, Polishes and wax blends**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

1. Short title of Exposure Scenario: **Metal working fluids / rolling oils - Industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3:</b> Industrial Manufacturing (all)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact) <b>PROC7:</b> Industrial spraying <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

**C20-24**

Version 2.18

Revision Date 2023-01-25

**PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities

**PROC9:** Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

**PROC10:** Roller application or brushing

**PROC13:** Treatment of articles by dipping and pouring

**PROC17:** Lubrication at high energy conditions and in partly open process

Environmental release category : **ERC4:** Industrial use of processing aids in processes and products, not becoming part of articles

Further information :  
Covers the use in formulated MWFs/rolling oils including transfer operations, rolling and annealing activities, cutting/machining activities, automated and manual application of corrosion protections (including brushing, dipping and spraying), equipment maintenance, draining and disposal of waste oils.

### 2.1 Contributing scenario controlling environmental exposure for:ERC4: Industrial use of processing aids in processes and products, not becoming part of articles

#### Technical conditions and measures / Organizational measures

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC7, PROC8a, PROC8b,, PROC10, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Industrial spraying, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process**

#### Amount used

Remarks : Not applicable

### 3. Exposure estimation and reference to its source

**C20-24**

Version 2.18

Revision Date 2023-01-25

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Metal working fluids / rolling oils – Professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC10:</b> Roller application or brushing <b>PROC11:</b> Non industrial spraying <b>PROC13:</b> Treatment of articles by dipping and pouring <b>PROC17:</b> Lubrication at high energy conditions and in partly open process
Environmental release category	:	<b>ERC8a, ERC8d, ERC9a, ERC9b:</b> Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers the use in formulated MWFs including transfer operations, open and contained cutting/machining activities, automated and manual application of corrosion protections, draining and working on contaminated/ reject articles, and disposal of waste oils.

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d, ERC9a, ERC9b: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems, Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**C20-24**

Version 2.18

Revision Date 2023-01-25

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b,, PROC10, PROC11, PROC13, PROC17: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Roller application or brushing, Non industrial spraying, Treatment of articles by dipping and pouring, Lubrication at high energy conditions and in partly open process**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use as a fuel - industrial**

Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in preparations at industrial sites

Sector of use : **SU3:** Industrial Manufacturing (all)

Process category : **PROC1:** Use in closed process, no likelihood of exposure  
**PROC2:** Use in closed, continuous process with occasional controlled exposure  
**PROC3:** Use in closed batch process (synthesis or formulation)  
**PROC8a:** Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities  
**PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities  
**PROC16:** Using material as fuel sources, limited exposure to unburned product to be expected

Environmental release category : **ERC7:** Industrial use of substances in closed systems

Further information :  
 Covers the use as a fuel (or fuel additive) and includes

**C20-24**

Version 2.18

Revision Date 2023-01-25

activities associated with its transfer, use, equipment maintenance and handling of waste.

### 2.1 Contributing scenario controlling environmental exposure for:ERC7: Industrial use of substances in closed systems

#### Technical conditions and measures / Organizational measures

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC16: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Using material as fuel sources, limited exposure to unburned product to be expected**

#### Amount used

Remarks : Not applicable

### 3. Exposure estimation and reference to its source

Remarks: Not applicable

### 4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario

Not applicable

#### 1. Short title of Exposure Scenario: **Use as a fuel – professional**

Main User Groups	: <b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	: <b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities

**C20-24**

Version 2.18

Revision Date 2023-01-25

**PROC8b:** Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities  
**PROC16:** Using material as fuel sources, limited exposure to unburned product to be expected

Environmental release category : **ERC9a, ERC9b:** Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems

Further information :  
 Covers the use as a fuel (or fuel additive) and includes activities associated with its transfer, use, equipment maintenance and handling of waste.

**2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a, PROC8b, PROC16: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Using material as fuel sources, limited exposure to unburned product to be expected**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**C20-24**

Version 2.18

Revision Date 2023-01-25

**1. Short title of Exposure Scenario: Use as a fuel – consumer**

Main User Groups	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Sector of use	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Product category	:	<b>PC13:</b> Fuels
Environmental release category	:	<b>ERC9a, ERC9b:</b> Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Covers consumer uses in liquid fuels.

**2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling consumer exposure for: PC13: Fuels****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Functional Fluids - Industrial**Main User Groups : **SU 3:** Industrial uses: Uses of substances as such or in

**C20-24**

Version 2.18

Revision Date 2023-01-25

Sector of use	: preparations at industrial sites <b>SU3, SU 10:</b> Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	: <b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
Environmental release category	: <b>ERC7:</b> Industrial use of substances in closed systems
Further information	: Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in industrial equipment including maintenance and related material transfers.

**2.1 Contributing scenario controlling environmental exposure for:ERC7: Industrial use of substances in closed systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4, PROC8a, PROC8b,: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing)****Amount used**

Remarks : Not applicable

**C20-24**

Version 2.18

Revision Date 2023-01-25

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Functional Fluids - Professional**

Main User Groups	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Sector of use	:	<b>SU 22:</b> Professional uses: Public domain (administration, education, entertainment, services, craftsmen)
Process category	:	<b>PROC1:</b> Use in closed process, no likelihood of exposure <b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure <b>PROC3:</b> Use in closed batch process (synthesis or formulation) <b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities <b>PROC9:</b> Transfer of substance or preparation into small containers (dedicated filling line, including weighing) <b>PROC20:</b> Heat and pressure transfer fluids in dispersive, professional use but closed systems
Environmental release category	:	<b>ERC9a, ERC9b:</b> Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Use as functional fluids e.g. cable oils, transfer oils, coolants, insulators, refrigerants, hydraulic fluids in professional equipment including maintenance and related material transfers.

**2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC8a,, PROC20: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process**

**C20-24**

Version 2.18

Revision Date 2023-01-25

**(synthesis or formulation), Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation into small containers (dedicated filling line, including weighing), Heat and pressure transfer fluids in dispersive, professional use but closed systems**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Functional Fluids - Consumer**

Main User Groups	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Sector of use	:	<b>SU 21:</b> Consumer uses: Private households (= general public = consumers)
Product category	:	<b>PC16:</b> Heat transfer fluids <b>PC17:</b> Hydraulic fluids
Environmental release category	:	<b>ERC9a, ERC9b:</b> Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems
Further information	:	Use of sealed items containing functional fluids e.g. transfer oils, hydraulic fluids, refrigerants.

**2.1 Contributing scenario controlling environmental exposure for:ERC9a, ERC9b: Wide dispersive indoor use of substances in closed systems, Wide dispersive outdoor use of substances in closed systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**C20-24**

Version 2.18

Revision Date 2023-01-25

**2.2 Contributing scenario controlling consumer exposure for: PC16, PC17: Heat transfer fluids, Hydraulic fluids****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Use in polymer production – industrial**

Main User Groups	:	<b>SU 3:</b> Industrial uses: Uses of substances as such or in preparations at industrial sites
Sector of use	:	<b>SU3, SU 10:</b> Industrial Manufacturing (all), Formulation [mixing] of preparations and/ or re-packaging (excluding alloys)
Process category	:	<p><b>PROC1:</b> Use in closed process, no likelihood of exposure</p> <p><b>PROC2:</b> Use in closed, continuous process with occasional controlled exposure</p> <p><b>PROC3:</b> Use in closed batch process (synthesis or formulation)</p> <p><b>PROC4:</b> Use in batch and other process (synthesis) where opportunity for exposure arises</p> <p><b>PROC5:</b> Mixing or blending in batch processes for formulation of preparations and articles (multistage and/ or significant contact)</p> <p><b>PROC6:</b> Calendering operations</p> <p><b>PROC8a:</b> Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities</p> <p><b>PROC8b:</b> Transfer of substance or preparation (charging/discharging) from/ to vessels/ large containers at dedicated facilities</p> <p><b>PROC14:</b> Production of preparations or articles by tableting, compression, extrusion, pelletization</p> <p><b>PROC15:</b> Use as laboratory reagent</p>
Environmental release category	:	<b>ERC4, ERC6c:</b> Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics
Further information	:	Manufacture of polymers from monomers in continuous and

**C20-24**

Version 2.18

Revision Date 2023-01-25

batch processes, include sparging, discharging, and reactor maintenance and immediate polymer product formation (i.e. compounding, pelletisation, product off-gassing).

**2.1 Contributing scenario controlling environmental exposure for:ERC4, ERC6c: Industrial use of processing aids in processes and products, not becoming part of articles, Industrial use of monomers for manufacture of thermoplastics**

**Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling worker exposure for: PROC1, PROC2, PROC3, PROC4,, PROC6, PROC8a, PROC8b, PROC14, PROC15: Use in closed process, no likelihood of exposure, Use in closed, continuous process with occasional controlled exposure, Use in closed batch process (synthesis or formulation), Use in batch and other process (synthesis) where opportunity for exposure arises, PROC 5: Mixing or blending in batch processes for formulation of preparations and articles (multistage and/or significant contact), Calendering operations, Transfer of substance or preparation (charging/discharging) from/to vessels/large containers at non-dedicated facilities, Transfer of substance or preparation (charging/ discharging) from/ to vessels/ large containers at dedicated facilities, Production of preparations or articles by tableting, compression, extrusion, pelletization, Use as laboratory reagent**

**Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable

**1. Short title of Exposure Scenario: Other consumer uses**

Main User Groups : **SU 21:** Consumer uses: Private households (= general public = consumers)  
Sector of use : **SU 21:** Consumer uses: Private households (= general public = consumers)  
Product category : **PC31:** Polishes and wax blends

**C20-24**

Version 2.18

Revision Date 2023-01-25

Environmental release category : **ERC8a, ERC8d:** Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems

**2.1 Contributing scenario controlling environmental exposure for:ERC8a, ERC8d: Wide dispersive indoor use of processing aids in open systems, Wide dispersive outdoor use of processing aids in open systems****Technical conditions and measures / Organizational measures**

Remarks : Not applicable

**2.2 Contributing scenario controlling consumer exposure for: PC31: Polishes and wax blends****Amount used**

Remarks : Not applicable

**3. Exposure estimation and reference to its source**

Remarks: Not applicable

**4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the Exposure Scenario**

Not applicable