

**C24-28**

Version 1.13

Revision Date 2022-12-01

SECTION 1: Identification of the substance/mixture and of the company/undertaking**Product information**

Product Name : C24-28

Company

: Qatar Chemical Company LTD (QChem)
Amwal Tower, Omar Al Mukhtar St,
Al-Dafna (Zone 61)
PO Box 24646
Doha, Qatar

SDS Requests: (+974) 4484-7110
Technical Information: (+974) 4476-7145
Responsible Party: Product Safety Group
Email: MSDSInquiry@qchem.com.qa

Emergency telephone:**Health:**

866.442.9628 (North America)
1.832.813.4984 (International)

Transport:

CHEMTREC 800.424.9300 or 703.527.3887(int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Austria: VIZ +43 1 406 43 43 (24 hours/day, 7 days/week)
Belgium: 070 245 245 (24 hours/day, 7 days/week)
Bulgaria: +359 2 9154 233
Croatia: +3851 2348 342 (24 hours/day, 7 days/week)
Cyprus: 1401
Czech Republic: Toxicological Information Center +420 224 919 293, +420 224 915 402
Denmark: Danish Poison Center (Gifftlinjen): +45 8212 1212
Estonia: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Finland: 0800 147 111 09 471 977 (24 hours/day)
France: ORFILA number (INRS): + 33 (0) 1 45 42 59 59 (24 hours/day, 7 days/week)
Germany: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Greece: (0030) 2107793777 (24 hours/day, 7 days/week)
Hungary: +36-80-201-199 (24 hours/day, 7 days/week)
Iceland: 543 2222 (24 hours/day, 7 days/week)
Ireland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Italy: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Latvia: State Fire and Rescue Service, phone number: 112; Toxicology and Sepsis Clinic
Poisoning and Drug Information Center, Hipokrāta 2, Riga, Latvia, LV-1038, phone number +371
67042473. (24 hours.)
Liechtenstein: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Lithuania: +370 (85) 2362052

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Luxembourg: (+352) 8002 5500 (24 hours/day, 7 days/week)
 Malta: +356 2395 2000
 The Netherlands: NVIC: +31 (0)88 755 8000
 Norway: 22 59 13 00 (24 hours/day, 7 days/week)
 Poland: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
 Portugal: CIAV phone number: +351 800 250 250
 Romania: +40213183606
 Slovakia: +421 2 5477 4166
 Slovenia: Phone number: 112
 Spain: National Emergency Telephone Number of Spanish Poison Centre: +34 91 562 04 20 (24 hours/day, 7 days/week)
 Sweden: 112 – ask for Poisons Information

Responsible Department : Product Safety and Toxicology Group
 E-mail address : SDS@CPChem.com
 Website : www.CPChem.com

SECTION 2: Hazards identification**Classification of the substance or mixture**

This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification

:

Not a hazardous substance or mixture.

Labeling

Not a hazardous substance or mixture.

Carcinogenicity:**IARC**

No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.

NTP

No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients

Synonyms : C24-C28 Alpha Olefin Fraction
 NAO 24-28

Molecular formula : UVCB

Component	CAS-No.	Weight %
Alpha Olefin Fraction, C24-28	93924-11-9	100

Contains no hazardous ingredients according to GHS.

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SECTION 4: First aid measures

- General advice : No hazards which require special first aid measures.
- If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.
- In case of eye contact : Remove contact lenses. Protect unharmed eye. If eye irritation persists, consult a specialist.
- If swallowed : Keep respiratory tract clear. Do not give milk or alcoholic beverages. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician.

SECTION 5: Firefighting measures

- Flash point : 218°C (424°F)
Method: PMCC
- Autoignition temperature : 249°C (480°F)
- Suitable extinguishing media : Use water spray, alcohol-resistant foam, dry chemical or carbon dioxide.
- Specific hazards during fire fighting : Do not use a solid water stream as it may scatter and spread fire. Cool closed containers exposed to fire with water spray.
- Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.
- Further information : Standard procedure for chemical fires. Use extinguishing measures that are appropriate to local circumstances and the surrounding environment.
- Fire and explosion protection : Provide appropriate exhaust ventilation at places where dust is formed.

SECTION 6: Accidental release measures

- Personal precautions : Avoid dust formation.
- Environmental precautions : No special environmental precautions required.
- Methods for cleaning up : Pick up and arrange disposal without creating dust. Sweep up and shovel. Keep in suitable, closed containers for disposal.

SECTION 7: Handling and storage**Handling**

- Advice on safe handling : For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area.

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Advice on protection against fire and explosion : Provide appropriate exhaust ventilation at places where dust is formed.

Storage

Requirements for storage areas and containers : Electrical installations / working materials must comply with the technological safety standards.

Advice on common storage : No materials to be especially mentioned.

SECTION 8: Exposure controls/personal protection**Engineering measures**

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection : If ventilation or other engineering controls are not adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure, a supplied-air NIOSH approved respirator may be appropriate. If exposure to harmful levels of airborne material may occur, a NIOSH approved respirator that provides protection may be appropriate, such as: Air-Purifying Respirator for Organic Vapors, Dusts and Mists. A positive pressure, air-supplying respirator may be appropriate if there is potential for uncontrolled release, aerosolization, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection : The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection : Eye wash bottle with pure water. Safety glasses.

Skin and body protection : Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Lightweight protective clothing.

Hygiene measures : General industrial hygiene practice.

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SECTION 9: Physical and chemical properties**Information on basic physical and chemical properties****Appearance**

Form : Wax., solid
 Physical state : solid
 Color : White
 Odor : no odor

Safety data

Flash point : 218°C (424°F)
 Method: PMCC

Lower explosion limit : No data available

Upper explosion limit : No data available

Oxidizing properties : no

Autoignition temperature : 249°C (480°F)

Molecular formula : UVCB

Molecular weight : Varies

pH : Not applicable

Melting point/range : 63°C (145°F)
 Method: ASTM D-87

Boiling point/boiling range : 390-430°C (734-806°F)

Vapor pressure : < 0.01 kPa
 at 65°C (149°F)

Relative density : 0.82
 at 15.6 °C (60.1 °F)

Density : 821 kg/m³
 at 15°C (59°F)

799 kg/m³
 at 50°C (122°F)

Water solubility : Soluble in hydrocarbon solvents; insoluble in water.

Partition coefficient: n-octanol/water : No data available

Viscosity, kinematic : 2.5 cSt
 at 98.9°C (210.0°F)

Relative vapor density : 0.82
 at 15.6°C (60.1°F)

Evaporation rate : Not applicable

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SECTION 10: Stability and reactivity

- Reactivity** : Stable at normal ambient temperature and pressure.
- Chemical stability** : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.
- Possibility of hazardous reactions**
- Hazardous reactions** : Further information: Stable under recommended storage conditions., No hazards to be specially mentioned.
- Conditions to avoid** : No data available.
- Materials to avoid** : No data available.
- Other data** : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information**Acute oral toxicity**

Alpha Olefin Fraction, C24-28 : LD50: >2020 mg/kg
Species: Rat
Information given is based on data obtained from similar substances.

Acute inhalation toxicity

Alpha Olefin Fraction, C24-28 : Not classified
Based on data from similar materials

Acute dermal toxicity

Alpha Olefin Fraction, C24-28 : LD50: > 2020 mg/kg
Species: Rabbit
Method: OECD Test Guideline 402
Information given is based on data obtained from similar substances.

Skin irritation

Alpha Olefin Fraction, C24-28 : No skin irritation
Information given is based on data obtained from similar substances.

Eye irritation

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Alpha Olefin Fraction, C24-28 : No eye irritation
Information given is based on data obtained from similar substances.

Sensitization

Alpha Olefin Fraction, C24-28 : Did not cause sensitization on laboratory animals.
Information given is based on data obtained from similar substances.

Repeated dose toxicity

Alpha Olefin Fraction, C24-28 : Species: Rat, Male and female
Sex: Male and female
Application Route: oral gavage
Dose: 100, 500, 1000 mg/kg/day
Exposure time: 13 weeks
Number of exposures: 7 d/wk
NOEL: 1000 mg/kg bw/day

Species: Rat, Male and female
Sex: Male and female
Application Route: Inhalation
Dose: 300, 1000, 3000 ppm
Exposure time: 13 weeks
Number of exposures: 6 hrs/d, 5 d/wk
NOEL: 3000 ppm

Genotoxicity in vitro

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Alpha Olefin Fraction, C24-28 : Test Type: E. Coli bacterial reverse mutation assay
Metabolic activation: with and without metabolic activation
Method: Mutagenicity (Escherichia coli - reverse mutation assay)
Result: negative

Test Type: E. Coli bacterial reverse mutation assay
Metabolic activation: with and without metabolic activation
Method: Mutagenicity (Escherichia coli - reverse mutation assay)
Result: negative

Test Type: Mammalian cell gene mutation assay
Metabolic activation: with and without metabolic activation
Method: OECD Guideline 476
Result: negative

Test Type: Mouse lymphoma assay
Metabolic activation: with and without metabolic activation
Method: OECD Guideline 476
Result: negative

Test Type: Chromosome aberration test in vitro
Method: OECD Guideline 473
Result: negative

Test Type: Chromosome aberration test in vitro
Method: OECD Guideline 473
Result: negative

Genotoxicity in vivo

Alpha Olefin Fraction, C24-28 : Test Type: Mouse micronucleus assay
Species: Mouse
Dose: 500, 1000, 2000 mg/kg
Method: Mutagenicity (micronucleus test)
Result: negative

Test Type: Mouse micronucleus assay
Species: Mouse
Dose: 1000, 10000, 25000 ppm
Method: Mutagenicity (micronucleus test)
Result: negative

Test Type: Mouse micronucleus assay
Dose: 1000, 10000, 25000 ppm
Method: Mutagenicity (micronucleus test)
Result: negative

Reproductive toxicity

Alpha Olefin Fraction, C24-28 : Species: Rat
Sex: male and female
Application Route: oral gavage
Dose: 100, 500, 1000 mg/kg/day
Number of exposures: Daily
Test period: 41 to 55 days
Method: OECD Guideline 421
NOAEL Parent: 1000 mg/kg/day

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NOAEL F1: 1000 mg/kg/day

Species: Rat
 Sex: male and female
 Application Route: oral gavage
 Dose: 100, 500, 1000 mg/kg/day
 Number of exposures: Daily
 Test period: 42- 51 days
 Method: OECD Guideline 422
 NOAEL Parent: 1000 mg/kg/day
 NOAEL F1: 1000 mg/kg/day

CMR effects

Alpha Olefin Fraction, C24-28 : Carcinogenicity: Not available
 Mutagenicity: Weight of evidence does not support classification as a germ cell mutagen.
 Teratogenicity: Not available
 Reproductive toxicity: Weight of evidence does not support classification for reproductive toxicity

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Further information : No data available.

SECTION 12: Ecological information**Ecotoxicity effects****Toxicity to fish**

Alpha Olefin Fraction, C24-28 : LL50: > 1000 mg/l
 Exposure time: 96 h
 Species: Oncorhynchus mykiss (rainbow trout)
 Method: OECD Test Guideline 203
 Information given is based on data obtained from similar substances.

Toxicity to daphnia and other aquatic invertebrates

Alpha Olefin Fraction, C24-28 : EL100: 1000 mg/l
 Exposure time: 48 h
 Species: Daphnia magna (Water flea)
 Method: OECD Test Guideline 202
 Information given is based on data obtained from similar substances.

Toxicity to algae

Alpha Olefin Fraction, C24-28 : EL50: >1000 mg/l
 Exposure time: 72 h
 Species: Selenastrum capricornutum (algae)
 Method: OECD Test Guideline 201
 Information given is based on data obtained from similar substances.

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Biodegradability

Alpha Olefin Fraction, C24-28 : This material is not expected to be readily biodegradable.

Elimination information (persistence and degradability)

Bioaccumulation : This material is not expected to bioaccumulate.

Mobility : No data available

Results of PBT assessment

Alpha Olefin Fraction, C24-28 : Non-classified PBT substance, Non-classified vPvB substance

Additional ecological information : This material is not expected to be harmful to aquatic organisms.

No data available

Ecotoxicology Assessment

Short-term (acute) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

Long-term (chronic) aquatic hazard : This material is not expected to be harmful to aquatic organisms.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Contaminated packaging : Empty containers should be taken to an approved waste handling site for recycling or disposal.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR

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TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION, C24-28) ,
9, III

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR
TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION, C24-28) ,
9, III (218°C)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR
TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, 9: NOT PERMITTED FOR TRANSPORT

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR
TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION,
C24-28) , 9, III , (D)

**RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF
DANGEROUS GOODS (EUROPE))**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR
TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION, C24-28) ,
9, III

**ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE
OF DANGEROUS GOODS BY INLAND WATERWAYS)**

NOT REGULATED AS A HAZARDOUS MATERIAL OR DANGEROUS GOODS FOR
TRANSPORTATION BY THIS AGENCY.

When shipment is offered for transport at or above 100°C it is regulated as:

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UN3257, ELEVATED TEMPERATURE LIQUID, N.O.S., (ALPHA OLEFIN FRACTION, C24-28) ,
9, III

Other information	:	OLEFINS (C13 +, all isomers), S.T. 2, Cat.Y
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Maritime transport in bulk according to IMO instruments

SECTION 15: Regulatory information**National legislation**

SARA 311/312 Hazards : No SARA Hazards

CERCLA Reportable Quantity : This material does not contain any components with a CERCLA RQ.

SARA 302 Reportable Quantity : This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity : This material does not contain any components with a section 302 EHS TPQ.

SARA 304 Reportable Quantity : This material does not contain any components with a section 304 EHS RQ.

SARA 313 Components : This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential : This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

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This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCM I Intermediate or Final VOC's (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know

: Alpha Olefin Fraction, C24-28 - 93924-11-9

California Prop. 65
Components

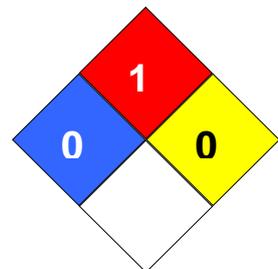
: This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

Notification status

Europe REACH	: This product is in full compliance according to REACH regulation 1907/2006/EC.
Switzerland CH INV	: On the inventory, or in compliance with the inventory
United States of America (USA) TSCA	: On or in compliance with the active portion of the TSCA inventory
Canada DSL	: On the inventory, or in compliance with the inventory
Australia AICS	: Not in compliance with the inventory
New Zealand NZIoC	: On the inventory, or in compliance with the inventory
Japan ENCS	: On the inventory, or in compliance with the inventory
Korea KECI	: Not in compliance with the inventory
Philippines PICCS	: On the inventory, or in compliance with the inventory
China IECSC	: On the inventory, or in compliance with the inventory
Taiwan TCSI	: On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification : Health Hazard: 0
Fire Hazard: 1
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : QCHEM017

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Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

ACGIH	American Conference of Government Industrial Hygienists	LD50	Lethal Dose 50%
AICS	Australia, Inventory of Chemical Substances	LOAEL	Lowest Observed Adverse Effect Level
DSL	Canada, Domestic Substances List	NFPA	National Fire Protection Agency
NDSL	Canada, Non-Domestic Substances List	NIOSH	National Institute for Occupational Safety & Health
CNS	Central Nervous System	NTP	National Toxicology Program
CAS	Chemical Abstract Service	NZIoC	New Zealand Inventory of Chemicals
EC50	Effective Concentration	NOAEL	No Observable Adverse Effect Level
EC50	Effective Concentration 50%	NOEC	No Observed Effect Concentration
EGEST	EOSCA Generic Exposure Scenario Tool	OSHA	Occupational Safety & Health Administration
EOSCA	European Oilfield Specialty Chemicals Association	PEL	Permissible Exposure Limit
EINECS	European Inventory of Existing Chemical Substances	PICCS	Philippines Inventory of Commercial Chemical Substances
MAK	Germany Maximum Concentration Values	PRNT	Presumed Not Toxic
GHS	Globally Harmonized System	RCRA	Resource Conservation Recovery Act
>=	Greater Than or Equal To	STEL	Short-term Exposure Limit
IC50	Inhibition Concentration 50%	SARA	Superfund Amendments and Reauthorization Act.
IARC	International Agency for Research on Cancer	TLV	Threshold Limit Value
IECSC	Inventory of Existing Chemical Substances in China	TWA	Time Weighted Average
ENCS	Japan, Inventory of Existing and New Chemical Substances	TSCA	Toxic Substance Control Act
KECI	Korea, Existing Chemical Inventory	UVCB	Unknown or Variable Composition, Complex Reaction Products, and Biological Materials
<=	Less Than or Equal To	WHMIS	Workplace Hazardous Materials Information System
LC50	Lethal Concentration 50%	ATE	Acute toxicity estimate