



Technical Data Sheet

Lotrène® Q 5202BN

This high molecular weight hexene copolymer is tailored for lightweight blow molded containers that require:

- Excellent stiffness & processability
- Exceptional ESCR
- Broad processing window

Typical applications include:

- Oil bottles
- Household & industrial chemical containers
- Toys & personal care products
- Bleach & detergents bottles

This resin meets these specifications:

- ASTM D4976 PE 235
- FDA 21 CFR 177.1520(c) 3.2a, use conditions B through H per Table 2 of 21 CFR 176.170(c)
- Listed in the Drug Master file

| Nominal Physical Properties * | ASTM | Unit | Value |
|---|-----------------|--------------------|------------|
| Density | D792 | g/cm ³ | 0.951 |
| Melt Index, Condition 190 C°/ 2.16 kgs Condition 190 C°/21.6 kgs | D1238 D1238 | g/10min g/10min | 0.35 33 |
| ESCR Condition B, F ₅₀ (100% Igepal) | D1693 | h | 36 |
| Tensile Yield Strength, 50 mm/ min | D638 Type IV | MPa | 26 |
| Elongation at Break, 50 mm/ min | D638 Type IV | % | >600 |
| Brittleness Temperature | D746 | °C | <-75 |
| Flexural Modulus, Tangent | D790 | MPa | 1310 |
| Shore D Hardness | D2240 | - | 63 |

^{*} The nominal properties reported herein are typical of the product, but do not reflect normal testing variance and therefore should not be used for specification purposes. Values are rounded. The physical properties were determined on compression molded specimens prepared in accordance with Procedure C of ASTM D4703, Annex A1.

Before using this product, the user is advised and cautioned to make its own determination and assessment of the safety and suitability of the product for the specific use in question and is further advised against relying on the information contained herein as it may relate to any specific use or application. It is the ultimate responsibility of the user to ensure that the product is suited and the information is applicable to the user's specific application. Qatar Chemical Company Ltd does not make, and expressly disclaims, all warranties, including warranties of merchantability or fitness for a particular purpose, regardless of whether oral or written, express or implied, or allegedly arising from any usage of any trade or from any course of dealing in connection with the use of the information contained herein or the product itself. The user expressly assumes all risk and liability, whether based in contact, tort or otherwise, in connection with the use of the information contained herein or the product itself. Further, information contained herein is given without reference to any intellectual property issues, as well as any international laws which may be encountered in the use thereof. Such questions should be investigated by the user.

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