SAFETY DATA SHEET

AlphaPlus® 1-Hexene (C6H12)
Version 5.0
Revision Date 2018-10-01

SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information
Product Name: AlphaPlus® 1-Hexene (C6H12)
Material: 10576539

Company: Qatar Chemical Company LTD (QChem)
Amwal Tower, Omar Al Mukhtar St,
Al-Dafna (Zone 61)
PO Box 24646
Doha, Qatar

SDS Requests: (+974) 4484-7110
Technical Information: (+974) 4477-0047
Responsible Party: Product Safety Group
Email: MSDSInquiry@qchem.com.qa

Emergency telephone:

Health: 866.442.9628 (North America)
1.832.813.4984 (International)

Transport:
CHEMTREC 800.424.9300 or 703.527.3887 (int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telefax)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department: Product Safety and Toxicology Group
E-mail address: SDS@CPChem.com
Website: www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification
- Flammable liquids, Category 2
- Reproductive toxicity, Category 2
- Aspiration hazard, Category 1

Labeling

SDS Number: 100000068731 1/17
SAFETY DATA SHEET

AlphaPlus® 1-Hexene (C6H12)

Version 5.0
Revision Date 2018-10-01

Symbol(s): 

Signal Word: Danger

Hazard Statements:
- H225: Highly flammable liquid and vapor.
- H304: May be fatal if swallowed and enters airways.
- H361: Suspected of damaging fertility or the unborn child.

Precautionary Statements:
- Prevention:
  - P201: Obtain special instructions before use.
  - P202: Do not handle until all safety precautions have been read and understood.
  - P210: Keep away from heat/sparks/open flames/hot surfaces. No smoking.
  - P233: Keep container tightly closed.
  - P240: Ground/bond container and receiving equipment.
  - P241: Use explosion-proof electrical/ventilating/lighting/equipment.
  - P242: Use only non-sparking tools.
  - P243: Take precautionary measures against static discharge.
  - P280: Wear protective gloves/protective clothing/eye protection/face protection.
- Response:
  - P301 + P310: IF SWALLOWED: Immediately call a POISON CENTER/doctor.
  - P303 + P361 + P353: IF ON SKIN (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.
  - P308 + P313: IF exposed or concerned: Get medical advice/attention.
  - P331: Do NOT induce vomiting.
  - P370 + P378: In case of fire: Use dry sand, dry chemical or alcohol-resistant foam to extinguish.
- Storage:
  - P403 + P235: Store in a well-ventilated place. Keep cool.
  - P405: Store locked up.
- Disposal:
  - P501: Dispose of contents/container to an approved waste disposal plant.

Carcinogenicity:
- IARC: No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- NTP: No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.

SECTION 3: Composition/information on ingredients

Synonyms:
- alpha-Hexene
- Hexene-1
- Hex-1-ene
- Hexylene

SDS Number: 100000068731
AlphaPlus® 1-Hexene (C6H12)

Molecular formula : C6H12

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Hexene</td>
<td>592-41-6</td>
<td>99 - 100</td>
</tr>
<tr>
<td>2-Ethyl-1-Butene</td>
<td>760-21-4</td>
<td>0 - 1</td>
</tr>
<tr>
<td>n-hexane</td>
<td>110-54-3</td>
<td>0 - 0.3</td>
</tr>
</tbody>
</table>

SECTION 4: First aid measures

General advice : Move out of dangerous area. Show this material safety data sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled : If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact : If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact : Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed : Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point : -26 °C (-15 °F)
Method: closed cup

Autoignition temperature : 272 °C (522 °F)

Suitable extinguishing media : Alcohol-resistant foam. Carbon dioxide (CO2). Dry chemical.

Unsuitable extinguishing media : High volume water jet.

Specific hazards during firefighting : Do not allow run-off from fire fighting to enter drains or water courses.

Special protective equipment for fire-fighters : Wear self-contained breathing apparatus for firefighting if necessary.

Further information : Collect contaminated fire extinguishing water separately. This must not be discharged into drains. Fire residues and contaminated fire extinguishing water must be disposed of in accordance with local regulations. For safety reasons in case of fire, cans should be stored separately in closed...
SECTION 6: Accidental release measures

Personal precautions: Use personal protective equipment. Ensure adequate ventilation. Remove all sources of ignition. Evacuate personnel to safe areas. Beware of vapors accumulating to form explosive concentrations. Vapors can accumulate in low areas.

Environmental precautions: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13).

SECTION 7: Handling and storage

Handling

Advice on safe handling: Avoid formation of aerosol. Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Take precautionary measures against static discharges. Provide sufficient air exchange and/or exhaust in work rooms. Container may be opened only under exhaust ventilation hood. Open drum carefully as content may be under pressure. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion: Do not spray on an open flame or any other incandescent material. Take necessary action to avoid static electricity discharge (which might cause ignition of organic vapors). Use only explosion-proof equipment. Keep away from open flames, hot surfaces and sources of ignition.

Storage

Requirements for storage areas and containers: No smoking. Keep container tightly closed in a dry and well-ventilated place. Containers which are opened must be carefully resealed and kept upright to prevent leakage. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.
SECTION 8: Exposure controls/personal protection

Biological exposure indices

<table>
<thead>
<tr>
<th>Substance name</th>
<th>CAS-No.</th>
<th>Control parameters</th>
<th>Sampling time</th>
<th>Update</th>
</tr>
</thead>
<tbody>
<tr>
<td>n-hexane</td>
<td>110-54-3</td>
<td>2,5-Hexanedione: 0.4 mg/l (Urine)</td>
<td>End of shift at end of workweek</td>
<td>2007-01-01</td>
</tr>
</tbody>
</table>

Engineering measures

Adequate ventilation to control airborne concentrations below the exposure guidelines/limits. Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the workplace when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

Personal protective equipment

Respiratory protection: Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

Hand protection: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.

Eye protection: Eye wash bottle with pure water. Tightly fitting safety goggles.

Skin and body protection: Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific workplace. Wear as appropriate: Flame retardant antistatic protective clothing. Workers should wear antistatic footwear.

Hygiene measures: When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.

SECTION 9: Physical and chemical properties

Information on basic physical and chemical properties

Appearance
### SAFETY DATA SHEET

**AlphaPlus® 1-Hexene (C6H12)**

**Form**: Liquid  
**Physical state**: Liquid  
**Color**: Clear, colorless

### Safety data

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flash point</td>
<td>-26 °C (-15 °F)</td>
</tr>
<tr>
<td>Method: closed cup</td>
<td></td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>2 % (V)</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>7 % (V)</td>
</tr>
<tr>
<td>Oxidizing properties</td>
<td>no</td>
</tr>
<tr>
<td>Autoignition temperature</td>
<td>272 °C (522 °F)</td>
</tr>
<tr>
<td>Thermal decomposition</td>
<td>No data available</td>
</tr>
<tr>
<td>Molecular formula</td>
<td>C6H12</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>84.18 g/mol</td>
</tr>
<tr>
<td>pH</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Pour point</td>
<td>No data available</td>
</tr>
<tr>
<td>Boiling point/boiling range</td>
<td>63.5 °C (146.3 °F)</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>176.00 MMHG</td>
</tr>
<tr>
<td></td>
<td>at 24 °C (75 °F)</td>
</tr>
<tr>
<td></td>
<td>106.30 kPa</td>
</tr>
<tr>
<td></td>
<td>at 65 °C (149 °F)</td>
</tr>
<tr>
<td>Relative density</td>
<td>0.68</td>
</tr>
<tr>
<td></td>
<td>at 15 °C (59 °F)</td>
</tr>
<tr>
<td>Density</td>
<td>645 kg/m³</td>
</tr>
<tr>
<td></td>
<td>at 50 °C (122 °F)</td>
</tr>
<tr>
<td></td>
<td>678 kg/m³</td>
</tr>
<tr>
<td></td>
<td>at 15 °C (59 °F)</td>
</tr>
<tr>
<td></td>
<td>674 g/cm³</td>
</tr>
<tr>
<td></td>
<td>at 20 °C (68 °F)</td>
</tr>
<tr>
<td>Water solubility</td>
<td>47 MG/L</td>
</tr>
<tr>
<td></td>
<td>at 20 °C (68 °F)</td>
</tr>
<tr>
<td>Partition coefficient: n-octanol/water</td>
<td>log Pow: 3.87</td>
</tr>
<tr>
<td>Viscosity, kinematic</td>
<td>0.34 cSt</td>
</tr>
<tr>
<td></td>
<td>at 40 °C (104 °F)</td>
</tr>
<tr>
<td>Relative vapor density</td>
<td>2.9</td>
</tr>
</tbody>
</table>
SAFETY DATA SHEET

AlphaPlus® 1-Hexene (C6H12)

Version 5.0  Revision Date 2018-10-01

(Air = 1.0)

Evaporation rate : No data available
Percent volatile : > 99 %
Conductivity : 4.1 pSm
   Method: ASTM D4308

SECTION 10: Stability and reactivity

Chemical stability : This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Hazardous reactions : Further information: No decomposition if stored and applied as directed.

   Hazardous reactions: Vapors may form explosive mixture with air.

Conditions to avoid : Heat, flames and sparks.

Thermal decomposition : No data available

Other data : No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Acute oral toxicity

1-Hexene : LD50: > 5,600 mg/kg
   Species: Rat
   Sex: male and female
   Method: Fixed Dose Method

n-hexane : LD50: 16 g/kg
   Species: Rat
   Sex: male and female

Acute inhalation toxicity

1-Hexene : LC50: 110.1 mg/l
   Exposure time: 4 h
   Species: Rat
   Sex: male
   Test atmosphere: vapor
   Method: OECD Test Guideline 403

n-hexane : LC50: 73860 ppm
AlphaPlus® 1-Hexene (C6H12)

Exposure time: 4 h
Species: Rat
Sex: male
Test atmosphere: vapor
Method: OECD Test Guideline 403
Information given is based on data obtained from similar substances.

**AlphaPlus® 1-Hexene (C6H12)**

**Acute dermal toxicity**

: Acute toxicity estimate: 2,500 mg/kg
Method: Calculation method

**AlphaPlus® 1-Hexene (C6H12)**

**Skin irritation**

: No skin irritation. Repeated or prolonged contact with the mixture may cause removal of natural fat from the skin resulting in desiccation of the skin.

**AlphaPlus® 1-Hexene (C6H12)**

**Eye irritation**

: No eye irritation.

**AlphaPlus® 1-Hexene (C6H12)**

**Sensitization**

: Did not cause sensitization on laboratory animals. Information refers to the main ingredient.

**Repeated dose toxicity**

**1-Hexene**

: Species: Rat, male
Sex: male
Application Route: oral gavage
Dose: 0, 10, 101, 1010, 3365 mg/kg
Exposure time: 28 day
Number of exposures: daily
NOEL: 101 mg/kg
Lowest observable effect level: 1,010 mg/kg
Test substance: yes
Method: OECD Test Guideline 407

Species: Rat, female
Sex: female
Application Route: oral gavage
Dose: 0, 10, 101, 1010, 3365 mg/kg
Exposure time: 28 day
Number of exposures: daily
NOEL: 1,010 mg/kg
Lowest observable effect level: 3,365 mg/kg
Test substance: yes
Method: OECD Test Guideline 407

Species: Rat
Application Route: Inhalation
Dose: 0, 300, 1000, 3000 ppm
Exposure time: 90 day
Number of exposures: 6 h/d, 5 d/wk, 13 wk
NOEL: 3000 ppm
Test substance: yes

**n-hexane**

Species: Rat, male
Sex: male
AlphaPlus® 1-Hexene (C6H12)

Application Route: Inhalation
Dose: 3,000 ppm
Exposure time: 16 wks
Number of exposures: 12 h/d
Lowest observable effect level: 3,000 ppm
Target Organs: Peripheral nervous system

Species: Mouse, female
Sex: female
Application Route: Inhalation
Dose: 500, 1,000, 4,000, 10,000 ppm
Exposure time: 13 wks
Number of exposures: 6h or 22h (1,000 ppm)/5d/wk
Lowest observable effect level: 500 ppm
Target Organs: Nose

Species: Mouse, male
Sex: male
Application Route: Inhalation
Dose: 500, 1,000, 4,000, 10,000 ppm
Exposure time: 13 wks
Number of exposures: 6h or 22h (1,000 ppm)/d, 5d/wk
NOEL: 500 ppm
Lowest observable effect level: 1,000 ppm
Target Organs: Nose

Species: Rat, male
Sex: male
Application Route: oral gavage
Dose: 568, 1,135, 3,973 mg/kg bw/day
Exposure time: 90 or 120 days
Number of exposures: Daily or 5d/wk (120-d study)
NOEL: 568 mg/kg bw/day
Lowest observable effect level: 1135 mg/kg bw/day

Genotoxicity in vitro

1-Hexene
Test Type: Ames test
Metabolic activation: with and without metabolic activation
Method: Mutagenicity (Escherichia coli - reverse mutation assay)
Result: negative

Test Type: Unscheduled DNA synthesis assay
Result: negative

Test Type: Mouse lymphoma assay
Result: negative

Test Type: Chromosome aberration test in vitro
Method: OECD Guideline 473
Result: negative

n-hexane
Test Type: Ames test
Metabolic activation: with and without metabolic activation
Result: negative
Test Type: Mouse lymphoma assay
Metabolic activation: with and without metabolic activation
Result: negative

Test Type: Mouse lymphoma assay
Metabolic activation: with and without metabolic activation
Result: Positive results were obtained in some in vitro tests.

Genotoxicity in vivo

1-Hexene

Test Type: Mouse micronucleus assay
Species: Mouse
Method: Mutagenicity (micronucleus test)
Result: negative

n-hexane

Test Type: Dominant lethal assay
Species: Mouse
Dose: 100 and 400 ppm
Result: negative

Test Type: Cytogenetic assay
Species: Rat
Dose: 900, 3000, 9000 ppm
Result: negative

Carcinogenicity

n-hexane

Species: Rat
Dose: 0.043, 900, 3,000, 9,016 ppm
Exposure time: 2 yrs
Number of exposures: 6 h/d, 5 d/wk
Remarks: No evidence of carcinogenicity, Information given is based on data obtained from similar substances.

Species: Mouse
Sex: male and female
Dose: 0.039, 900, 3,000, 9,018 ppm
Exposure time: 2 yrs
Number of exposures: 6 h/d, 5 d/wk
Remarks: No evidence of carcinogenicity, Information given is based on data obtained from similar substances.

Reproductive toxicity

1-Hexene

Species: Rat
Sex: males
Application Route: oral gavage
Dose: 0, 100, 500, 1000 mg/kg
Number of exposures: daily
Test period: 44 d
Test substance: yes
Method: OECD Guideline 421
NOAEL Parent: 1,000 mg/kg
NOAEL F1: 1,000 mg/kg
**AlphaPlus® 1-Hexene (C6H12)**

**Species:** Rat  
**Sex:** females  
**Application Route:** oral gavage  
**Dose:** 0, 100, 500, 1000 mg/kg  
**Number of exposures:** daily  
**Test period:** 41-51 d  
**Test substance:** yes  
**Method:** OECD Guideline 421  
**NOAEL Parent:** 1,000 mg/kg  
**NOAEL F1:** 1,000 mg/kg  

**n-hexane**  
**Species:** Rat  
**Sex:** male  
**Application Route:** Inhalation  
**Dose:** 5,000 ppm  
**Number of exposures:** 16 hr/d, 6 d/wk  
**Test period:** 6 wks  
permanent testicular damage characterized by loss of germ-cell line

### Developmental Toxicity

**n-hexane**  
**Species:** Rat  
**Application Route:** Inhalation  
**Dose:** 200, 1,000, 5,000 ppm  
**Number of exposures:** 20 hr/d, daily  
**Test period:** GD 6-20  
**NOAEL Teratogenicity:** 200 ppm  
**NOAEL Maternal:** 200 ppm  

**Species:** Mouse  
**Application Route:** Inhalation  
**Dose:** 200, 1,000, 5,000 ppm  
**Number of exposures:** 20 hr/d, daily  
**Test period:** GD 6-17  
**NOAEL Maternal:** 1,000 ppm

**AlphaPlus® 1-Hexene (C6H12)**  
**Aspiration toxicity:** May be fatal if swallowed and enters airways.

### CMR effects

**1-Hexene**  
**Carcinogenicity:** Not available  
**Mutagenicity:** Tests on bacterial or mammalian cell cultures did not show mutagenic effects.  
**Teratogenicity:** Animal testing did not show any effects on fetal development.  
**Reproductive toxicity:** Animal testing did not show any effects on fertility.

**n-hexane**  
**Carcinogenicity:** Not classifiable as a human carcinogen.  
**Mutagenicity:** Did not show mutagenic effects in animal experiments.  
**Teratogenicity:** Animal testing did not show any effects on fetal development.  
**Reproductive toxicity:** Some evidence of adverse effects on sexual function and fertility, and/or on development, based on animal experiments.
SECTION 12: Ecological information

Toxicity to fish

1-Hexene : LC50: 5.6 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
semi-static test Test substance: yes
Method: OECD Test Guideline 203

n-hexane LL50: 12.51 mg/l
Exposure time: 96 h
Species: Oncorhynchus mykiss (rainbow trout)
Method: QSAR modeled data

Toxicity to daphnia and other aquatic invertebrates

1-Hexene : EC50: 4.4 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
static test Test substance: no
Method: OECD Test Guideline 202
Information given is based on data obtained from similar substances.

n-hexane EL50: 21.85 mg/l
Exposure time: 48 h
Species: Daphnia magna (Water flea)
Method: QSAR modeled data

Toxicity to algae

1-Hexene : NOEC: 1.8 mg/l
Exposure time: 96 h
Species: Pseudokirchneriella subcapitata (green algae)
Growth inhibition Method: OECD Test Guideline 201
Information given is based on data obtained from similar substances.

EC50: > 5.5 mg/l
Exposure time: 96 h
Species: Pseudokirchneriella subcapitata (green algae)
Growth inhibition Method: OECD Test Guideline 201
Information given is based on data obtained from similar substances.

n-hexane EL50: 9.29 mg/l
Exposure time: 72 h
Species: Pseudokirchneriella subcapitata (green algae)
Method: QSAR modeled data
SAFETY DATA SHEET

AlphaPlus® 1-Hexene (C6H12)

Version 5.0

Revision Date 2018-10-01

Biodegradability

1-Hexene : 67 - 98 %
Testing period: 28 d
Test substance: yes
According to the results of tests of biodegradability this product is considered as being readily biodegradable.

n-hexane: This material is expected to be readily biodegradable.

Bioaccumulation

1-Hexene: This material is not expected to bioaccumulate.
n-hexane: Bioconcentration factor (BCF): 501
Does not significantly accumulate in organisms.

Results of PBT assessment

1-Hexene: Non-classified PBT substance, Non-classified vPvB substance
n-hexane: Non-classified vPvB substance, Non-classified PBT substance

Additional ecological information: An environmental hazard cannot be excluded in the event of unprofessional handling or disposal., Toxic to aquatic life.

Ecotoxicology Assessment

Short-term (acute) aquatic hazard
1-Hexene: Toxic to aquatic life.
n-hexane: Toxic to aquatic life.

Long-term (chronic) aquatic hazard
1-Hexene: No data available
n-hexane: Toxic to aquatic life with long lasting effects.

SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.

Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

Product: The product should not be allowed to enter drains, water courses or the soil. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.

Contaminated packaging: Empty remaining contents. Dispose of as unused product.
Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.). Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
UN2370, 1-HEXENE, 3, II

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN2370, 1-HEXENE, 3, II, (-26 °C)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN2370, 1-HEXENE, 3, II

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN2370, 1-HEXENE, 3, II, (D/E)

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
UN2370, 1-HEXENE, 3, II

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN2370, 1-HEXENE, 3, II

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

SECTION 15: Regulatory information

National legislation

SARA 311/312 Hazards: Flammable (gases, aerosols, liquids, or solids)
Reproductive toxicity
Aspiration hazard

CERCLA Reportable: Calculated RQ exceeds reasonably attainable upper limit.
AlphaPlus® 1-Hexene (C6H12)

Quantity: n-hexane

SARA 302 Reportable Quantity: This material does not contain any components with a SARA 302 RQ.

SARA 302 Threshold Planning Quantity: This material does not contain any components with a section 302 EHS TPQ.

SARA 304 Reportable Quantity: This material does not contain any components with a section 304 EHS RQ.

SARA 313 Components: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

Clean Air Act

Ozone-Depletion Potential: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC’s (40 CFR 60.489).

US State Regulations

Pennsylvania Right To Know: 1-Hexene - 592-41-6
2-Ethyl-1-Butene - 760-21-4
California Prop. 65 Components: WARNING This product can expose you to chemicals including [listed below], which is [are] known to the State of California to cause birth defects or other reproductive harm. For more information go to www.P65Warnings.ca.gov.

n-hexane 110-54-3

Notification status
Europe REACH: On the inventory, or in compliance with the inventory
United States of America (USA) TSCA: On the inventory, or in compliance with the inventory
Canada DSL: All components of this product are on the Canadian DSL
Australia AICS: On the inventory, or in compliance with the inventory
New Zealand NZIoC: On the inventory, or in compliance with the inventory
Japan ENCS: On the inventory, or in compliance with the inventory
Korea KECI: On the inventory, or in compliance with the inventory
Philippines PICCS: On the inventory, or in compliance with the inventory

SECTION 16: Other information

NFPA Classification: Health Hazard: 1
Fire Hazard: 3
Reactivity Hazard: 0

Further information
Legacy SDS Number: QCHEM009

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

Key or legend to abbreviations and acronyms used in the safety data sheet

<table>
<thead>
<tr>
<th>Abbreviation</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
<td>American Conference of Government Industrial Hygienists</td>
</tr>
<tr>
<td>LD50</td>
<td>Lethal Dose 50%</td>
</tr>
<tr>
<td>AICS</td>
<td>Australia, Inventory of Chemical Substances</td>
</tr>
<tr>
<td>LOAEL</td>
<td>Lowest Observed Adverse Effect Level</td>
</tr>
<tr>
<td>DSL</td>
<td>Canada, Domestic Substances List</td>
</tr>
<tr>
<td>NFPA</td>
<td>National Fire Protection Agency</td>
</tr>
<tr>
<td>NDSL</td>
<td>Canada, Non-Domestic Substances List</td>
</tr>
<tr>
<td>NIOSH</td>
<td>National Institute for Occupational Safety &amp; Health</td>
</tr>
</tbody>
</table>

SDS Number: 100000068731 16/17
<table>
<thead>
<tr>
<th>Term</th>
<th>Definition</th>
</tr>
</thead>
<tbody>
<tr>
<td>CNS</td>
<td>Central Nervous System</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstract Service</td>
</tr>
<tr>
<td>EC50</td>
<td>Effective Concentration</td>
</tr>
<tr>
<td>EC50 50%</td>
<td>Effective Concentration 50%</td>
</tr>
<tr>
<td>EGEST</td>
<td>EOSCA Generic Exposure Scenario Tool</td>
</tr>
<tr>
<td>EOSCA</td>
<td>European Oilfield Specialty Chemicals Association</td>
</tr>
<tr>
<td>EINECS</td>
<td>European Inventory of Existing Chemical Substances</td>
</tr>
<tr>
<td>MAK</td>
<td>Germany Maximum Concentration Values</td>
</tr>
<tr>
<td>GHS</td>
<td>Globally Harmonized System</td>
</tr>
<tr>
<td>&gt;=</td>
<td>Greater Than or Equal To</td>
</tr>
<tr>
<td>IC50</td>
<td>Inhibition Concentration 50%</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
</tr>
<tr>
<td>IECSC</td>
<td>Inventory of Existing Chemical Substances in China</td>
</tr>
<tr>
<td>ENCS</td>
<td>Japan, Inventory of Existing and New Chemical Substances</td>
</tr>
<tr>
<td>KECI</td>
<td>Korea, Existing Chemical Inventory</td>
</tr>
<tr>
<td>&lt;=</td>
<td>Less Than or Equal To</td>
</tr>
<tr>
<td>LC50</td>
<td>Lethal Concentration 50%</td>
</tr>
<tr>
<td>NTP</td>
<td>National Toxicology Program</td>
</tr>
<tr>
<td>NZIoC</td>
<td>New Zealand Inventory of Chemicals</td>
</tr>
<tr>
<td>NOAEL</td>
<td>No Observable Adverse Effect Level</td>
</tr>
<tr>
<td>NOEC</td>
<td>No Observed Effect Concentration</td>
</tr>
<tr>
<td>OSHA</td>
<td>Occupational Safety &amp; Health Administration</td>
</tr>
<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
</tr>
<tr>
<td>PICCS</td>
<td>Philippines Inventory of Commercial Chemical Substances</td>
</tr>
<tr>
<td>PRNT</td>
<td>Presumed Not Toxic</td>
</tr>
<tr>
<td>RCRA</td>
<td>Resource Conservation Recovery Act</td>
</tr>
<tr>
<td>STEL</td>
<td>Short-term Exposure Limit</td>
</tr>
<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
</tr>
<tr>
<td>TWA</td>
<td>Time Weighted Average</td>
</tr>
<tr>
<td>TSCA</td>
<td>Toxic Substance Control Act</td>
</tr>
<tr>
<td>UVCB</td>
<td>Unknown or Variable Composition, Complex Reaction Products, and Biological Materials</td>
</tr>
<tr>
<td>WHMIS</td>
<td>Workplace Hazardous Materials Information System</td>
</tr>
</tbody>
</table>

**SAFETY DATA SHEET**

**AlphaPlus® 1-Hexene (C₆H₁₂)**

**Version 5.0**

**Revision Date 2018-10-01**

**SDS Number:** 100000068731