SECTION 1: Identification of the substance/mixture and of the company/undertaking

Product information
Product Name: AlphaPlus® 1-Dodecene (C12H24)

Company: Qatar Chemical Company LTD (QChem)
Amwal Tower, Omar Al Mukhtar St,
Al-Dafna (Zone 61)
PO Box 24646
Doha, Qatar

SDS Requests: (+974) 4484-7110
Technical Information: (+974) 4477-0047
Responsible Party: Product Safety Group
Email: MSDSInquiry@qchem.com.qa

Emergency telephone:
Health: 866.442.9628 (North America)
1.832.813.4984 (International)

Transport:
CHEMTREC 800.424.9300 or 703.527.3887 (Int'l)
Asia: CHEMWATCH (+612 9186 1132) China: 0532 8388 9090
EUROPE: BIG +32.14.584545 (phone) or +32.14583516 (telex)
Mexico CHEMTREC 01-800-681-9531 (24 hours)
South America SOS-Cotec Inside Brazil: 0800.111.767 Outside Brazil: +55.19.3467.1600
Argentina: +(54)-1159839431

Responsible Department: Product Safety and Toxicology Group
E-mail address: SDS@CPChem.com
Website: www.CPChem.com

SECTION 2: Hazards identification

Classification of the substance or mixture
This product has been classified in accordance with the hazard communication standard 29 CFR 1910.1200; the SDS and labels contain all the information as required by the standard.

Classification:
- Flammable liquids, Category 4
- Aspiration hazard, Category 1

SDS Number: 1000000068204
AlphaPlus® 1-Dodecene (C12H24)

**Symbol(s):**

![Symbol]

**Signal Word:** Danger

**Hazard Statements:**

- H227: Combustible liquid.
- H304: May be fatal if swallowed and enters airways.

**Precautionary Statements:**

**Prevention:**
- P210 Keep away from heat/sparks/open flames/hot surfaces. No smoking.
- P280 Wear protective gloves/ eye protection/ face protection.

**Response:**
- P301 + P310 IF SWALLOWED: Immediately call a POISON CENTER/doctor.
- P331 Do NOT induce vomiting.
- P370 + P378 In case of fire: Use dry sand, dry chemical or alcohol-resistant foam for extinction.

**Storage:**
- P403 + P235 Store in a well-ventilated place. Keep cool.
- P405 Store locked up.

**Disposal:**
- P501 Dispose of contents/ container to an approved waste disposal plant.

**Carcinogenicity:**

- **IARC:** No ingredient of this product present at levels greater than or equal to 0.1% is identified as probable, possible or confirmed human carcinogen by IARC.
- **NTP:** No ingredient of this product present at levels greater than or equal to 0.1% is identified as a known or anticipated carcinogen by NTP.
- **ACGIH:** No ingredient of this product present at levels greater than or equal to 0.1% is identified as a carcinogen or potential carcinogen by ACGIH.

### SECTION 3: Composition/information on ingredients

**Synonyms:**
- NAO 12
- Dodecene-1 (C12)
- C12H24

**Molecular formula:** C12H24

<table>
<thead>
<tr>
<th>Component</th>
<th>CAS-No.</th>
<th>Weight %</th>
</tr>
</thead>
<tbody>
<tr>
<td>1-Dodecene</td>
<td>112-41-4</td>
<td>95 - 100</td>
</tr>
</tbody>
</table>

### SECTION 4: First aid measures

**General advice:** Move out of dangerous area. Show this material safety data
sheet to the doctor in attendance. Material may produce a serious, potentially fatal pneumonia if swallowed or vomited.

If inhaled: If unconscious, place in recovery position and seek medical advice. If symptoms persist, call a physician.

In case of skin contact: If on skin, rinse well with water. If on clothes, remove clothes.

In case of eye contact: Flush eyes with water as a precaution. Remove contact lenses. Protect unharmed eye. Keep eye wide open while rinsing. If eye irritation persists, consult a specialist.

If swallowed: Keep respiratory tract clear. Never give anything by mouth to an unconscious person. If symptoms persist, call a physician. Take victim immediately to hospital.

SECTION 5: Firefighting measures

Flash point: 77 °C (171 °F)

Autoignition temperature: 225 °C (437 °F)

Suitable extinguishing media: Carbon dioxide (CO2).

Unsuitable extinguishing media: High volume water jet.

Special protective equipment for fire-fighters: Wear self-contained breathing apparatus for firefighting if necessary.

Further information: For safety reasons in case of fire, cans should be stored separately in closed containments. Use a water spray to cool fully closed containers.

Fire and explosion protection: Do not spray on an open flame or any other incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

SECTION 6: Accidental release measures

Personal precautions: Use personal protective equipment. Ensure adequate ventilation.

Environmental precautions: Prevent product from entering drains. Prevent further leakage or spillage if safe to do so. If the product contaminates rivers and lakes or drains inform respective authorities.

Methods for cleaning up: Contain spillage, and then collect with non-combustible absorbent material, (e.g. sand, earth, diatomaceous earth, vermiculite) and place in container for disposal according to local / national regulations (see section 13). Keep in suitable, closed containers for disposal.
**SECTION 7: Handling and storage**

### Handling

Advice on safe handling: Avoid formation of aerosol. Do not breathe vapors/dust. For personal protection see section 8. Smoking, eating and drinking should be prohibited in the application area. Provide sufficient air exchange and/or exhaust in work rooms. Dispose of rinse water in accordance with local and national regulations.

Advice on protection against fire and explosion: Do not spray on an open flame or any other incandescent material. Keep away from open flames, hot surfaces and sources of ignition.

### Storage

Requirements for storage areas and containers: No smoking. Keep container tightly closed in a dry and well-ventilated place. Observe label precautions. Electrical installations / working materials must comply with the technological safety standards.

**SECTION 8: Exposure controls/personal protection**

### Engineering measures

Consider the potential hazards of this material (see Section 2), applicable exposure limits, job activities, and other substances in the work place when designing engineering controls and selecting personal protective equipment. If engineering controls or work practices are not adequate to prevent exposure to harmful levels of this material, the personal protective equipment listed below is recommended. The user should read and understand all instructions and limitations supplied with the equipment since protection is usually provided for a limited time or under certain circumstances.

### Personal protective equipment

**Respiratory protection**: Wear a supplied-air NIOSH approved respirator unless ventilation or other engineering controls are adequate to maintain minimal oxygen content of 19.5% by volume under normal atmospheric pressure. Wear a NIOSH approved respirator that provides protection when working with this material if exposure to harmful levels of airborne material may occur, such as: Air-Purifying Respirator for Organic Vapors. Use a positive pressure, air-supplying respirator if there is potential for uncontrolled release, exposure levels are not known, or other circumstances where air-purifying respirators may not provide adequate protection.

**Hand protection**: The suitability for a specific workplace should be discussed with the producers of the protective gloves. Please observe the instructions regarding permeability and breakthrough time which are provided by the supplier of the gloves. Also take into consideration the specific local conditions under which the product is used, such as the danger of cuts, abrasion, and the contact time. Gloves should be discarded and replaced if there is any indication of degradation or chemical breakthrough.
**Safety Data Sheet**

**AlphaPlus® 1-Dodecene (C12H24)**

**Version 1.16**  
**Revision Date 2017-12-18**

<table>
<thead>
<tr>
<th>Eye protection</th>
<th>Eye wash bottle with pure water. Tightly fitting safety goggles.</th>
</tr>
</thead>
<tbody>
<tr>
<td>Skin and body protection</td>
<td>Choose body protection in relation to its type, to the concentration and amount of dangerous substances, and to the specific work-place. Wear as appropriate: Flame-resistant clothing. Footwear protecting against chemicals.</td>
</tr>
<tr>
<td>Hygiene measures</td>
<td>When using do not eat or drink. When using do not smoke. Wash hands before breaks and at the end of workday.</td>
</tr>
</tbody>
</table>

**SECTION 9: Physical and chemical properties**

**Information on basic physical and chemical properties**

**Appearance**
- **Form**: Liquid
- **Physical state**: Liquid
- **Color**: Clear, colorless

**Safety data**
- **Flash point**: 77 °C (171 °F)
- **Lower explosion limit**: 0.6 %(V)
- **Upper explosion limit**: 5.4 %(V)
- **Oxidizing properties**: no
- **Autoignition temperature**: 225 °C (437 °F)
- **Thermal decomposition**: No data available
- **Molecular formula**: C12H24
- **Molecular weight**: 168.36 g/mol
- **pH**: Not applicable
- **Freezing point**: -35 °C (-31 °F)
- **Boiling point/boiling range**: 213 °C (415 °F)
- **Vapor pressure**: 19.30 Pa at 25 °C (77 °F)
  0.35 kPa at 65 °C (149 °F)
- **Relative density**: 0.76 at 15.6 °C (60.1 °F)
- **Density**: 0.76 g/m3 at 20 °C (68 °F)
  762 kg/m3 at 15 °C (59 °F)
AlphaPlus® 1-Dodecene (C12H24)

Version 1.16

Revision Date 2017-12-18

736 kg/m³ at 50 °C (122 °F)

Water solubility: Soluble in hydrocarbon solvents; insoluble in water.

Partition coefficient: n-octanol/water: No data available

Viscosity, kinematic: 0.68 cSt at 100 °C (212 °F)

Relative vapor density: 5.81 (Air = 1.0)

Evaporation rate: No data available

SECTION 10: Stability and reactivity

Chemical stability: This material is considered stable under normal ambient and anticipated storage and handling conditions of temperature and pressure.

Possibility of hazardous reactions

Conditions to avoid: Heat, flames and sparks.

Materials to avoid: May react with oxygen and strong oxidizing agents, such as chlorates, nitrates, peroxides, etc.

Thermal decomposition: No data available

Other data: No decomposition if stored and applied as directed.

SECTION 11: Toxicological information

Acute oral toxicity

1-Dodecene: LD₅₀: > 10,000 mg/kg
Species: Rat
Sex: male
Method: Fixed Dose Method
Information given is based on data obtained from similar substances.

Skin irritation

1-Dodecene: No skin irritation

Eye irritation

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<table>
<thead>
<tr>
<th>1-Dodecene</th>
<th>Sensitization</th>
<th>Repeated dose toxicity</th>
<th>Reproductive toxicity</th>
<th>Aspiration toxicity</th>
<th>CMR effects</th>
</tr>
</thead>
</table>
| No eye irritation | Did not cause sensitization on laboratory animals. | Species: Rat, Male and female  
Sex: Male and female  
Application Route: Oral diet  
Dose: 0, 100, 500, 1000 mg/kg  
Exposure time: 13 wk  
Number of exposures: daily  
NOEL: 1,000 mg/kg  
Method: OCED Guideline 408  
Information given is based on data obtained from similar substances. | Species: Rat, Male and female  
Sex: Male and female  
Application Route: Inhalation  
Dose: 0, 300, 1000, 3000 ppm  
Exposure time: 13 wk  
Number of exposures: 6 hrs/d, 5 d/wk  
NOEL: 3000 ppm  
Method: OECD Guideline 413  
Information given is based on data obtained from similar substances. | Species: Rat  
Sex: male  
Application Route: Oral diet  
Dose: 0, 100, 500, or 1000 mg/kg  
Exposure time: 44 D  
Number of exposures: daily  
Method: OECD Guideline 421  
NOAEL Parent: 1,000 mg/kg  
NOAEL F1: 1,000 mg/kg  
Species: Rat  
Sex: female  
Application Route: Oral diet  
Dose: 0, 100, 500, or 1000 mg/kg  
Exposure time: 41-55 D  
Number of exposures: daily  
Method: OECD Guideline 421  
NOAEL Parent: 1,000 mg/kg  
NOAEL F1: 1,000 mg/kg | May be fatal if swallowed and enters airways. |
### AlphaPlus® 1-Dodecene (C12H24)

**Further information:** Solvents may degrease the skin.

### SECTION 12: Ecological information

- **Toxicity to fish**
  - 1-Dodecene: No toxicity at the limit of solubility.

- **Toxicity to daphnia and other aquatic invertebrates**
  - 1-Dodecene: No toxicity at the limit of solubility.

- **Toxicity to algae**
  - 1-Dodecene: No toxicity at the limit of solubility.

- **Biodegradability**
  - 1-Dodecene: 74.1 - 80%  
    - Testing period: 28 d  
    - Method: OECD Test Guideline 301  
    - This material is expected to be readily biodegradable.

### Ecotoxicology Assessment

- **Results of PBT assessment**
  - 1-Dodecene: Non-classified PBT substance, Non-classified vPvB substance

- **Additional ecological information**
  - No data available

### SECTION 13: Disposal considerations

The information in this SDS pertains only to the product as shipped.  
Use material for its intended purpose or recycle if possible. This material, if it must be discarded, may meet the criteria of a hazardous waste as defined by US EPA under RCRA (40 CFR 261) or other State and local regulations. Measurement of certain physical properties and analysis for regulated components may be necessary to make a correct determination. If this material is classified as a hazardous waste, federal law requires disposal at a licensed hazardous waste disposal facility.

- **Product:** Do not dispose of waste into sewer. Do not contaminate ponds, waterways or ditches with chemical or used container. Send to a licensed waste management company.
Contaminated packaging: Empty remaining contents. Dispose of as unused product. Do not re-use empty containers. Do not burn, or use a cutting torch on, the empty drum.

SECTION 14: Transport information

The shipping descriptions shown here are for bulk shipments only, and may not apply to shipments in non-bulk packages (see regulatory definition).

Consult the appropriate domestic or international mode-specific and quantity-specific Dangerous Goods Regulations for additional shipping description requirements (e.g., technical name or names, etc.) Therefore, the information shown here, may not always agree with the bill of lading shipping description for the material. Flashpoints for the material may vary slightly between the SDS and the bill of lading.

US DOT (UNITED STATES DEPARTMENT OF TRANSPORTATION)
UN3295, HYDROCARBONS, LIQUID, N.O.S., (1-DODECENE), COMBUSTIBLE LIQUID, III

IMO / IMDG (INTERNATIONAL MARITIME DANGEROUS GOODS)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (1-DODECENE), 9, III, (77 °C), MARINE POLLUTANT, (1-DODECENE)

IATA (INTERNATIONAL AIR TRANSPORT ASSOCIATION)
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (1-DODECENE), 9, III

ADR (AGREEMENT ON DANGEROUS GOODS BY ROAD (EUROPE))
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (1-DODECENE), 9, III

RID (REGULATIONS CONCERNING THE INTERNATIONAL TRANSPORT OF DANGEROUS GOODS (EUROPE))
UN3082, ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S., (1-DODECENE), 9, III

ADN (EUROPEAN AGREEMENT CONCERNING THE INTERNATIONAL CARRIAGE OF DANGEROUS GOODS BY INLAND WATERWAYS)
UN9003, SUBSTANCES WITH A FLASH-POINT ABOVE 60 °C AND NOT MORE THAN 100 °C, 9, ENVIRONMENTALLY HAZARDOUS, (1-DODECENE)

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Other information: 1-Dodecene, S.T. 2, Cat. Y
### National legislation

**CERCLA Reportable Quantity**: This material does not contain any components with a CERCLA RQ.

**SARA 302 Reportable Quantity**: This material does not contain any components with a SARA 302 RQ.

**SARA 302 Threshold Planning Quantity**: No chemicals in this material are subject to the reporting requirements of SARA Title III, Section 302.

**SARA 304 Reportable Quantity**: This material does not contain any components with a section 304 EHS RQ.

**SARA 313 Ingredients**: This material does not contain any chemical components with known CAS numbers that exceed the threshold (De Minimis) reporting levels established by SARA Title III, Section 313.

### Clean Air Act

**Ozone-Depletion Potential**: This product neither contains, nor was manufactured with a Class I or Class II ODS as defined by the U.S. Clean Air Act Section 602 (40 CFR 82, Subpt. A, App.A + B).

This product does not contain any hazardous air pollutants (HAP), as defined by the U.S. Clean Air Act Section 112 (40 CFR 61).

This product does not contain any chemicals listed under the U.S. Clean Air Act Section 112(r) for Accidental Release Prevention (40 CFR 68.130, Subpart F).

The following chemical(s) are listed under the U.S. Clean Air Act Section 111 SOCMI Intermediate or Final VOC's (40 CFR 60.489):

- 1-Dodecene - 112-41-4

### US State Regulations

**Pennsylvania Right To Know**: No components are subject to the Pennsylvania Right to Know Act.

**New Jersey Right To Know**
SAFETY DATA SHEET

AlphaPlus® 1-Dodecene (C12H24)

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: No components are subject to the New Jersey Right to Know Act.

California Prop. 65 Ingredients : This product does not contain any chemicals known to the State of California to cause cancer, birth, or any other reproductive defects.

**Notification status**

Europe REACH : On the inventory, or in compliance with the inventory
United States of America (USA) TSCA : On the inventory, or in compliance with the inventory
Canada DSL : On the inventory, or in compliance with the inventory
Australia AICS : On the inventory, or in compliance with the inventory
New Zealand NZIoC : On the inventory, or in compliance with the inventory
Japan ENCS : On the inventory, or in compliance with the inventory
Korea KECI : On the inventory, or in compliance with the inventory
Philippines PICCS : On the inventory, or in compliance with the inventory
China IECSC : On the inventory, or in compliance with the inventory

**SECTION 16: Other information**

**NFPA Classification**

: Health Hazard: 0
Fire Hazard: 2
Reactivity Hazard: 0

**Further information**

Legacy SDS Number : QCHEM012

Significant changes since the last version are highlighted in the margin. This version replaces all previous versions.

The information in this SDS pertains only to the product as shipped.

The information provided in this Safety Data Sheet is correct to the best of our knowledge, information and belief at the date of its publication. The information given is designed only as a guidance for safe handling, use, processing, storage, transportation, disposal and release and is not to be considered a warranty or quality specification. The information relates only to the specific material designated and may not be valid for such material used in combination with any other materials or in any process, unless specified in the text.

<table>
<thead>
<tr>
<th>Key or legend to abbreviations and acronyms used in the safety data sheet</th>
</tr>
</thead>
<tbody>
<tr>
<td>ACGIH</td>
</tr>
<tr>
<td>AICS</td>
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<tr>
<td>DSL</td>
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<tr>
<td>NDSL</td>
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</tbody>
</table>

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<table>
<thead>
<tr>
<th>Substances List</th>
<th>Safety &amp; Health</th>
</tr>
</thead>
<tbody>
<tr>
<td>CNS</td>
<td>Central Nervous System</td>
</tr>
<tr>
<td>CAS</td>
<td>Chemical Abstract Service</td>
</tr>
<tr>
<td>EC50</td>
<td>Effective Concentration</td>
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<tr>
<td>EC50%</td>
<td>Effective Concentration 50%</td>
</tr>
<tr>
<td>EOSCA</td>
<td>EOSCA Generic Exposure Scenario Tool</td>
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<tr>
<td>EOSCA</td>
<td>European Oilfield Specialty Chemicals Association</td>
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<tr>
<td>EINECS</td>
<td>European Inventory of Existing Chemical Substances</td>
</tr>
<tr>
<td>MAK</td>
<td>Germany Maximum Concentration Values</td>
</tr>
<tr>
<td>GHS</td>
<td>Globally Harmonized System</td>
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<tr>
<td>IC50</td>
<td>Inhibition Concentration 50%</td>
</tr>
<tr>
<td>IARC</td>
<td>International Agency for Research on Cancer</td>
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<tr>
<td>IECSC</td>
<td>Inventory of Existing Chemical Substances in China</td>
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<tr>
<td>ENCS</td>
<td>Japan, Inventory of Existing and New Chemical Substances</td>
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<tr>
<td>KECL</td>
<td>Korea, Existing Chemical Inventory</td>
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<tr>
<td>&lt;=</td>
<td>Less Than or Equal To</td>
</tr>
<tr>
<td>LC50</td>
<td>Lethal Concentration 50%</td>
</tr>
<tr>
<td>CNS</td>
<td>National Toxicology Program</td>
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<tr>
<td>NZIoC</td>
<td>New Zealand Inventory of Chemicals</td>
</tr>
<tr>
<td>NOAEL</td>
<td>No Observable Adverse Effect Level</td>
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<tr>
<td>NOEC</td>
<td>No Observed Effect Concentration</td>
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<tr>
<td>OSHA</td>
<td>Occupational Safety &amp; Health Administration</td>
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<tr>
<td>PEL</td>
<td>Permissible Exposure Limit</td>
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<tr>
<td>PICCS</td>
<td>Philippines Inventory of Commercial Chemical Substances</td>
</tr>
<tr>
<td>PRNT</td>
<td>Presumed Not Toxic</td>
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<tr>
<td>RCRA</td>
<td>Resource Conservation Recovery Act</td>
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<tr>
<td>STEL</td>
<td>Short-term Exposure Limit</td>
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<tr>
<td>SARA</td>
<td>Superfund Amendments and Reauthorization Act</td>
</tr>
<tr>
<td>TLV</td>
<td>Threshold Limit Value</td>
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<tr>
<td>TWA</td>
<td>Time Weighted Average</td>
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<tr>
<td>TSCA</td>
<td>Toxic Substance Control Act</td>
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<tr>
<td>UVCB</td>
<td>Unknown or Variable Composition, Complex Reaction Products, and Biological Materials</td>
</tr>
<tr>
<td>WHMIS</td>
<td>Workplace Hazardous Materials Information System</td>
</tr>
</tbody>
</table>